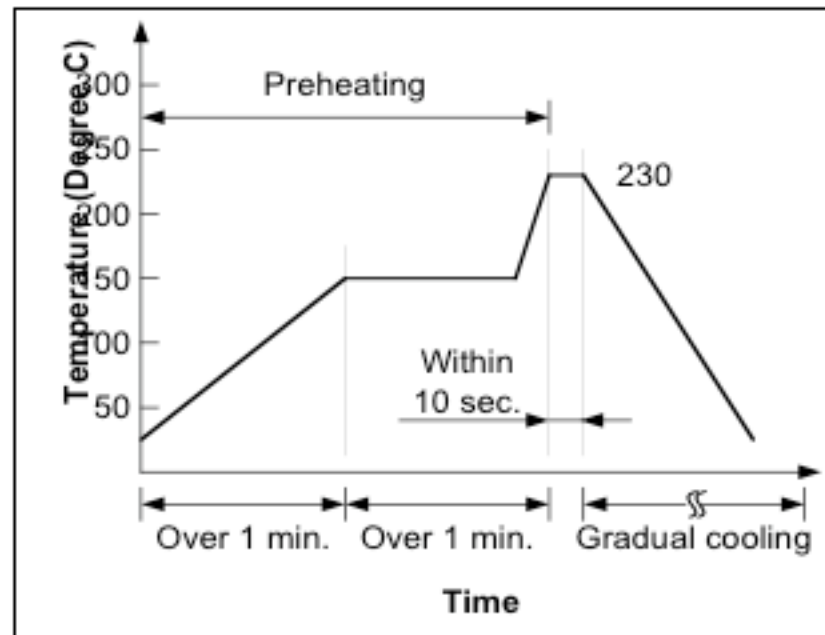


## Recommended IR Reflow Profile



### Caution:

- The ideal condition is to have solder mass (fillet) controlled to 1/2 to 1/3 of the thickness of the product.
- Exceeding solder volume may cause the failure of mechanical or electrical performance.