

## I . SCOPE :

This specification applies to the Pb Free high current type SMD Common mode filter  
for MCM-1008-SERIES-□-□□

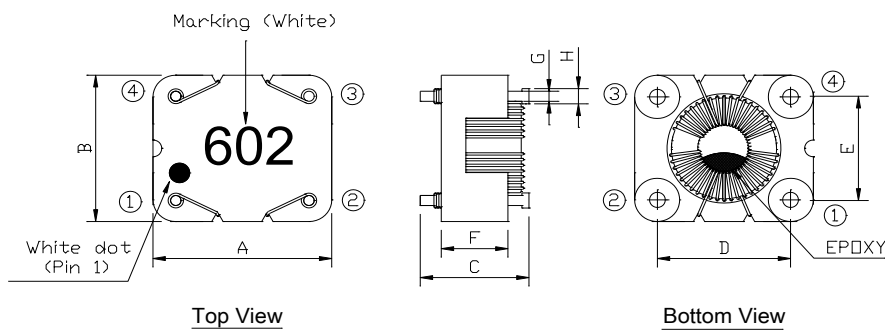
### PRODUCT IDENTIFICATION

**MCM - 1008 - 602 Y - E - □□**

①      ②      ③ ④      ⑤

- ① Product Code
- ② Dimensions Code
- ③ Inductance Code
- ④ Tolerance Code
- ⑤ Inner Control Code

## (1) SHAPES AND DIMENSIONS



<b>A:</b>	<b>10.0±0.3</b>	<b>mm</b>
<b>B:</b>	<b>8.6±0.3</b>	<b>mm</b>
<b>C:</b>	<b>6.60 Max.</b>	<b>mm</b>
<b>D:</b>	<b>7.7±0.3</b>	<b>mm</b>
<b>E:</b>	<b>6.1±0.3</b>	<b>mm</b>
<b>F:</b>	<b>3.8±0.3</b>	<b>mm</b>
<b>G:</b>	<b>φ0.8±0.1</b>	<b>mm</b>
<b>H:</b>	<b>φ1.0±0.1</b>	<b>mm</b>

## (2) ELECTRICAL SPECIFICATIONS

### SEE TABLE 1

#### TEST INSTRUMENTS

- L : HP 4284A PRECISION LCR METER (or equivalent)
- RDC : CHROMA MODEL 16502 MILLIOHMMETER (or equivalent)
- I.R : CHROMA MODEL 19073 AC/DC/IR HIPOT TESTER (or equivalent)

## (3) CHARACTERISTICS

- (3)-1 Operate temperature range ..... -40°C ~ +125°C  
(Including self temp. rise)
- (3)-2 Storage temperature range ..... -40°C ~ +125°C



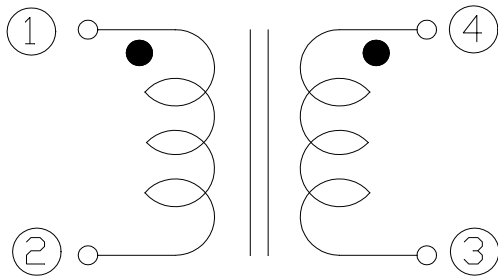
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**TABLE 1**

MAGLAYERS PT/NO.	Inductance L(uH) (1-2),(4-3)	L Test Frequency	Resistance RDC(Ω) Max. (1 line)	Rated current DC (A)max.	Rated voltage DC (V) max.	Marking
MCM-1008-251Y-E-□□	250±40%	100KHz/0.1V	35m	2.00	80	● 251
MCM-1008-122Y-E-□□	1200 +50%/-30%	1KHz/0.25V	124m	1.80	80	● 122
MCM-1008-222Y-F-□□	2200±40%	100KHz/0.1V	0.20	1.10	80	● 222
MCM-1008-392Y-H-□□	3900±40%	100KHz/0.1V	0.54	0.52	80	● 392
MCM-1008-602Y-E-□□	6000±40%	10KHz/0.1V	0.87	0.55	80	● 602

Rated current : Based on temperature rise ( $\Delta T : 40^{\circ}\text{C TYP.}$ )

**CIRCUIT DIAGRAM**

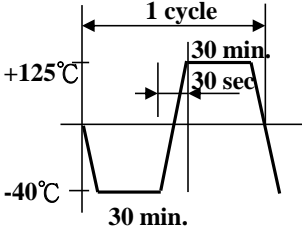


**(4) RELIABILITY TEST METHOD**  
**MECHANICAL**

TEST ITEM	SPECIFICATION	TEST DETAILS
Solder ability	The product shall be connected to the test circuit board by the fillet (the height is 0.2mm).	Apply cream solder to the printed circuit board . Refer to clause 8 for Reflow profile.
Resistance to Soldering heat (reflow soldering)	There shall be no damage or problems.	<p>Temperature profile of reflow soldering</p> <p>The specimen shall be passed through the reflow oven with the condition shown in the above profile for 1 time. The specimen shall be stored at standard atmospheric conditions for 1 hour, after which the measurement shall be made.</p>
Terminal strength	The terminal electrode and the ferrite must not be damaged.	<p>Solder a chip to test substrate , and then laterally apply a load 9.8N in the arrow direction.</p>
Strength on PCB bending	The terminal electrode and the ferrite must not be damaged.	<p>Solder a chip to test substrate and then apply a load.</p> <p>Test board:FR4 100×40×1mm Fall speed:1mm/sec. Dimensions in mm</p>
High temperature resistance	<p>Inductance:Within±20% of the initial value.</p> <p>Insulation resistance and DC resistance on the specification(refer to clause 2-1) shall be met.</p> <p>The terminal electrode and the ferrite must not be damaged.</p>	<p>After the samples shall be soldered onto the test circuit board,the test shall be done.</p> <p>Measurement : After placing for 24 hours min.</p> <p>Temperature : +125±2°C</p> <p>Applied voltage : Rated voltage</p> <p>Applied current : Rated current</p> <p>Testing time : 500±12 hours</p>

## (4) RELIABILITY TEST METHOD

### MECHANICAL

TEST ITEM	SPECIFICATION	TEST DETAILS
Humidity resistance	Inductance: Within $\pm 20\%$ of the initial value. Insulation resistance and DC resistance on the specification (refer to clause 2-1) shall be met. The terminal electrode and the ferrite must not be damaged.	After the samples shall be soldered onto the test circuit board, the test shall be done. Measurement : After placing for 24 hours min. Temperature : $+60 \pm 2^\circ\text{C}$ , Humidity : 90 to 95 %RH Applied voltage : Rated voltage Applied current : Rated current Testing time : $500 \pm 12$ hours
Thermal shock	Inductance: Within $\pm 20\%$ of the initial value. Insulation resistance and DC resistance on the specification (refer to clause 2-1) shall be met. The terminal electrode and the ferrite must not be damaged.	 <p style="text-align: right;">Testing time: 100 cycle</p>
Low temperature storage	Inductance: Within $\pm 20\%$ of the initial value. Insulation resistance and DC resistance on the specification (refer to clause 2-1) shall be met. The terminal electrode and the ferrite must not be damaged.	After the samples shall be soldered onto the test circuit board, the test shall be done. Measurement : After placing for 24 hours min. Temperature : $-40 \pm 2^\circ\text{C}$ Testing time : $500 \pm 12$ hours
Vibration	Inductance: Within $\pm 20\%$ of the initial value. Insulation resistance and DC resistance on the specification (refer to clause 2-1) shall be met. The terminal electrode and the ferrite must not be damaged.	After the samples shall be soldered onto the test circuit board, the test shall be done. Frequency : 10 to 55 Hz Amplitude : 1.52 mm Dimension and times : X , Y and Z directions for 2 hours each.
Solderability	New solder More than 75%	Flux (rosin, isopropyl alcohol {JIS-K-1522}) shall be coated over the whole of the sample before hard, the sample shall then be preheated for about 2 minutes in a temperature of $130 \sim 150^\circ\text{C}$ and after it has been immersed to a depth 0.5mm below for $3 \pm 0.2$ seconds fully in molten solder M705 with a temperature of $245 \pm 2^\circ\text{C}$ . More than 75% of the electrode sections shall be covered with new solder smoothly when the sample is taken out of the solder bath.

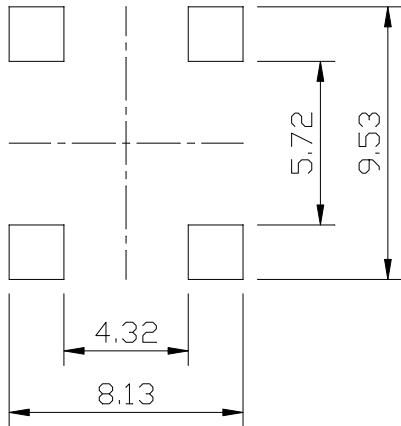


## (5) LAND DIMENSION (Ref.)

PCB: GLASS EPOXY t=1.6mm

### (5)-1 LAND PATTERN DIMENSIONS

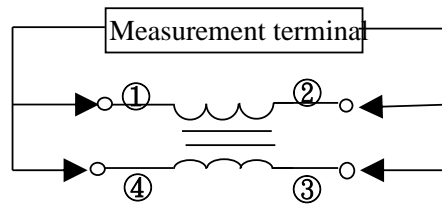
(STANDARD PATTERN)



## (6) TEST EQUIPMENT

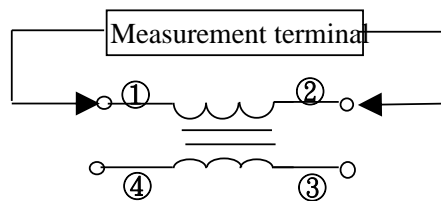
### (6)-1 Inductance

Measured by using HP4284A RF LCR meter.



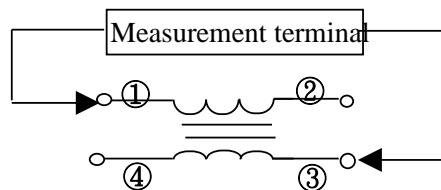
### (6)-2 DC Resistance

Measured by using Chroma 16502 milliohm meter.



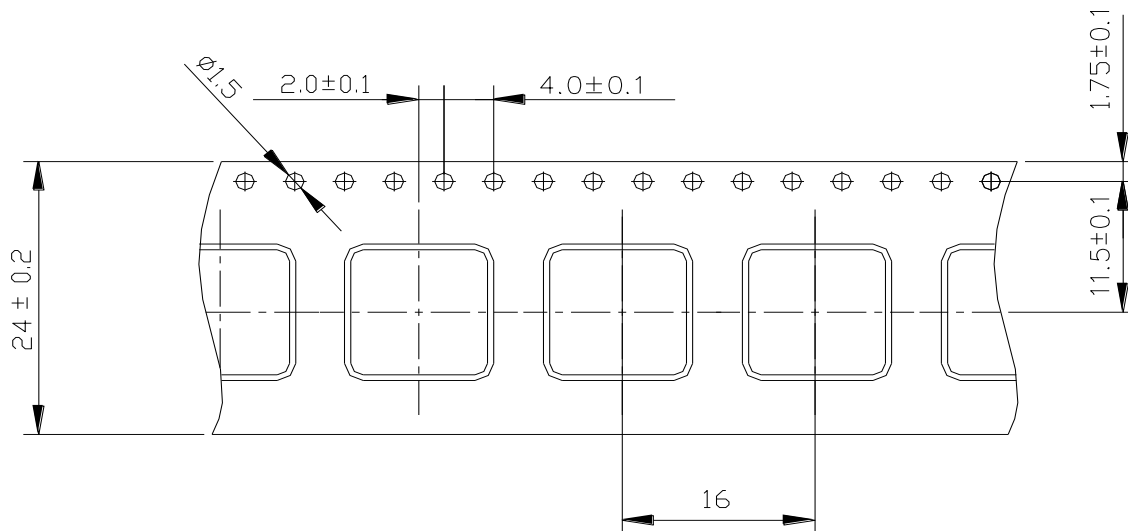
### (6)-3 Insulation Resistance

Measured by using Chroma 19073

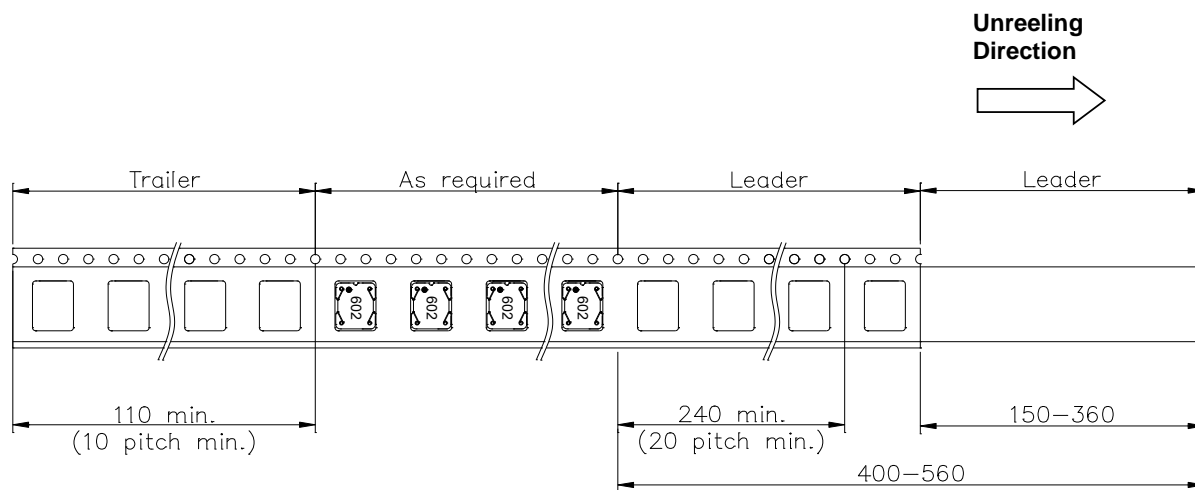


## (7) PACKAGING

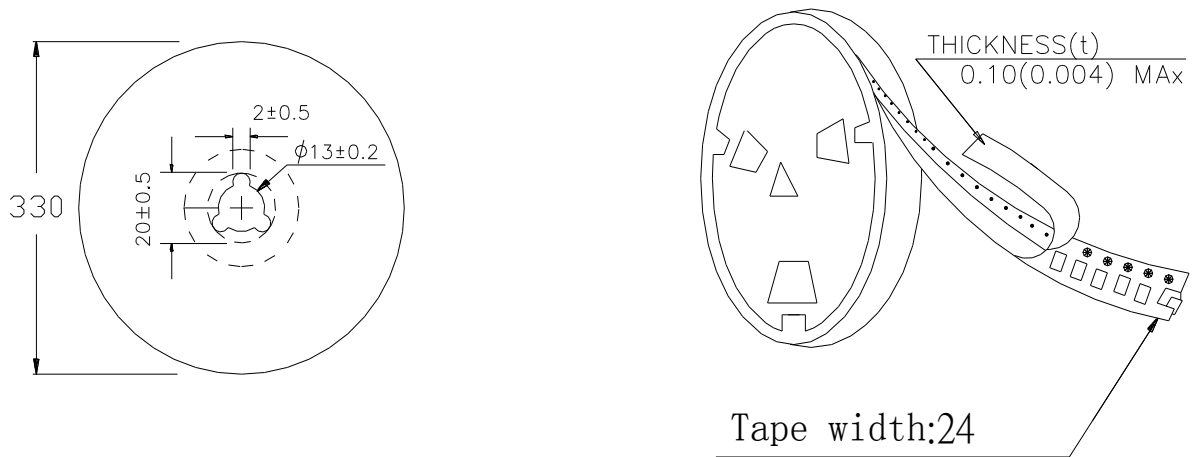
### (7)-1 CARRIER TAPE DIMENSIONS (mm)



### (7)-2 TAPING DIMENSIONS (mm)



### (7)-3 REEL DIMENSIONS (mm)



### (7)-4 QUANTITY

500 pcs/Reel

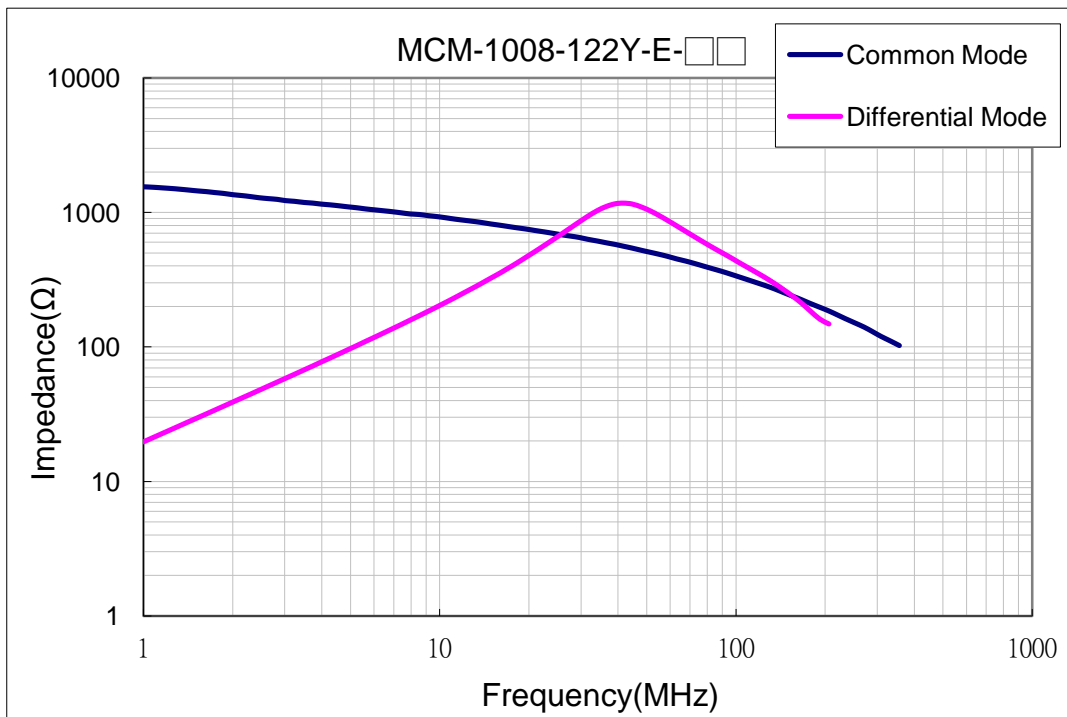
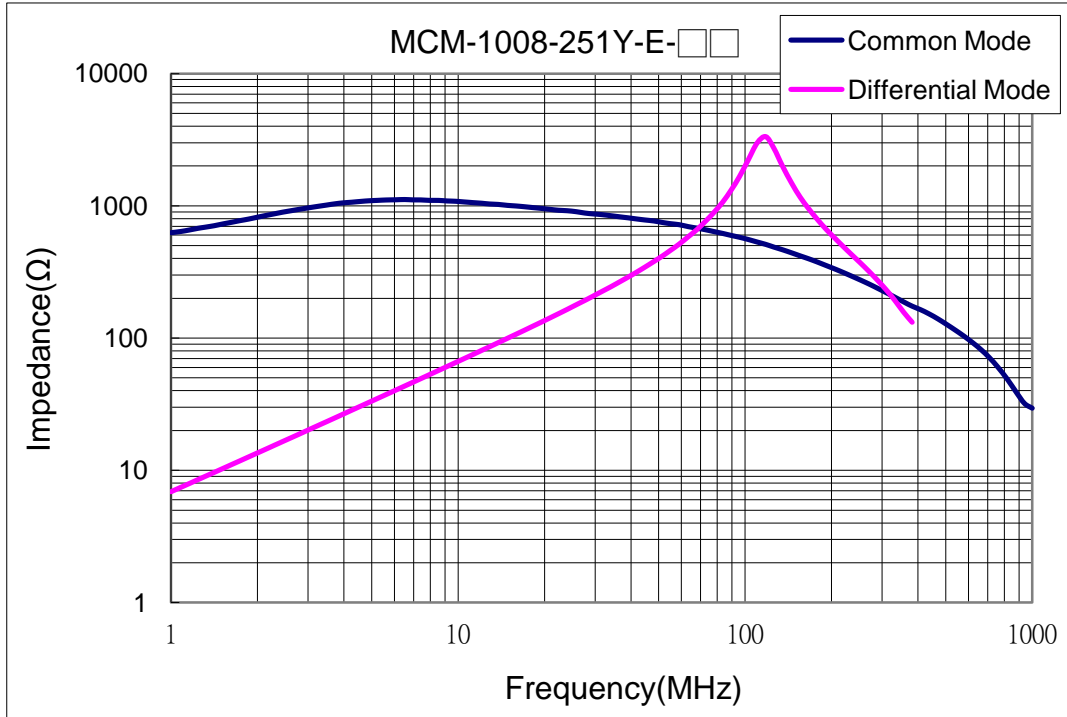
The products are packaged so that no damage will be sustained.

Please note that the contents may change without any prior notice due to reasons such as upgrading.



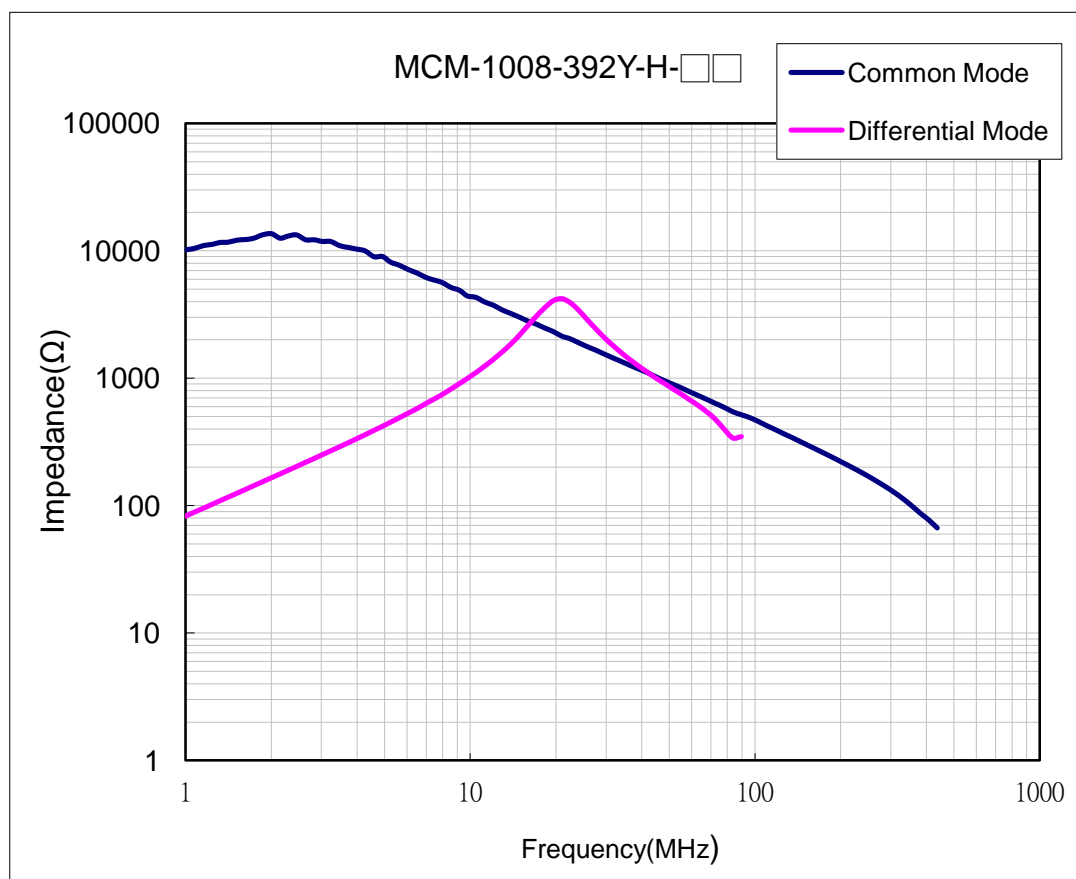
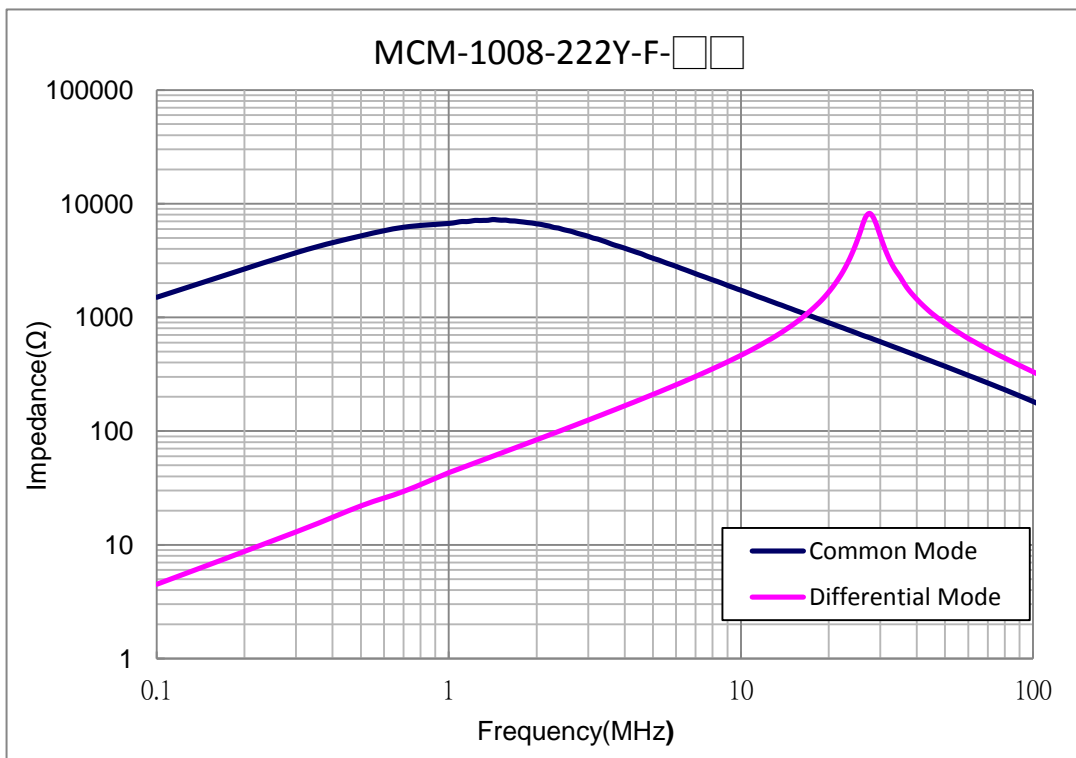
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# TYPICAL ELECTRICAL CHARACTERISTICS





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