Product Identification

<u>GMWI</u> - <u>201209</u> - <u>1R0</u> <u>M</u> <u>R</u>

1 2 3 4 5

①: Product Code

②: Dimension Code (mm)

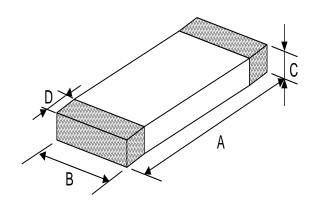
③: Inductance

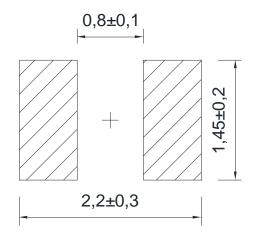
4: Tolerance Code :N = ±30%,M = ±20%

⑤: Code for Special Specification

Product Dimension

Recommended Solder Pad





(Unit:mm)

Α	В	С	D
2.0± 0.2	1.2± 0.2	1.0 MAX	0.5± 0.3

Electrical Characteristics

Part Number	Inductance @ 1MHz	DC Resistance	Rated Current*@typ.		
GMWI-201209-1R0MR	1.0μH ± 20%	0.07Ω± 25%	2900mA		
GMWI-201209-1R5MR	1.5μH ± 20%	0.08Ω± 25%	2500mA		
GMWI-201209-2R2MR	2.2μH ± 20%	0.09Ω± 25%	2200mA		
GMWI-201209-3R3MR	3.3μH ± 20%	0.16Ω± 25%	2100mA		
GMWI-201209-4R7MR	4.7μH ± 20%	0.18Ω± 25%	2100mA		
*Temperature rise should be less than 40°C.					

Test Conditions

Electrical Characteristics Measuring Condition

Inductance

Equipment: Agilent 4291A + 16192A or equivalent system OSC: 100mV @ 1MHz

DC Resistance

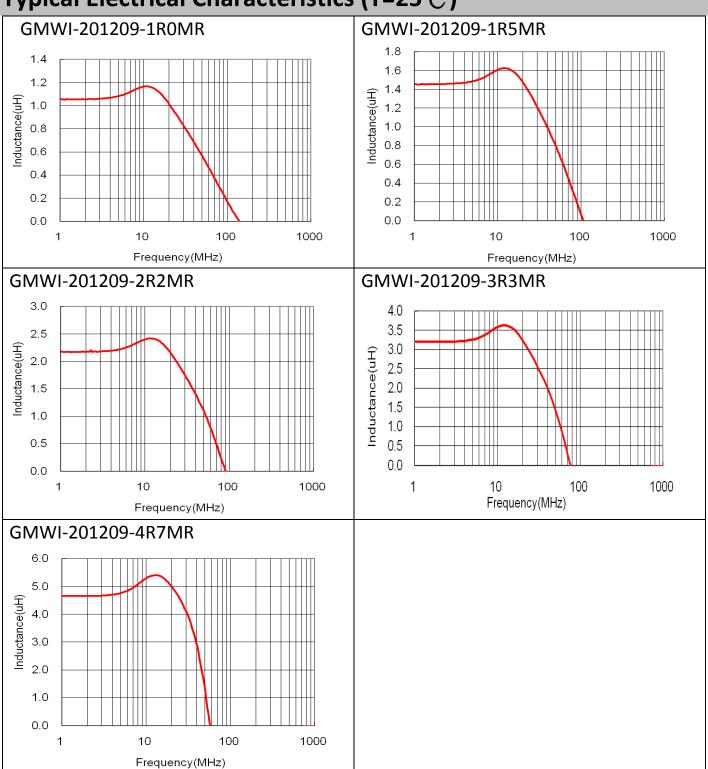
Equipment: Chroma 16502 or equivalent system

Rated Current

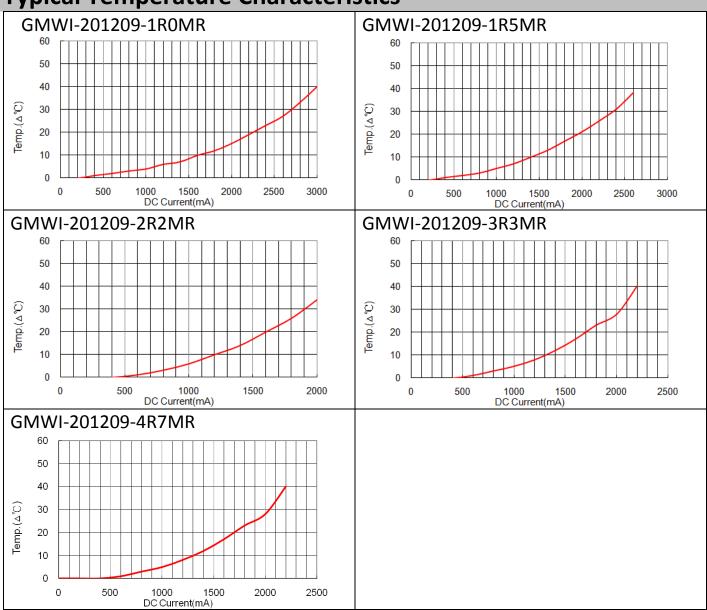
Equipment: HP6543A or equivalent system



Typical Electrical Characteristics (T=25°C)



Typical Temperature Characteristics





Operating Temperature Range

-55°C to +125°C

Storage Condition

To maintain good solder ability of chips, care must be taken to control temperature and humidity in the storage environment.

Recommend condition:

Ambient temperature shall be at or under 40°C and keeping the humidity RH at or below 70%.

The products shall be stored in a place isolated from harmful gas like sulfur or chlorine.

The products shall be used within 6 months from the time of delivery. If the period is exceeded, please check solder ability before using the chips.

Green Products

This product meets green environmental protection rules on RoHS. RoHS compliance/HF free and EU Directive 2011/65/EU

Important Notice

The contents of this data sheet are subject to change without notice. Please confirm the specifications and delivery conditions when placing your order.



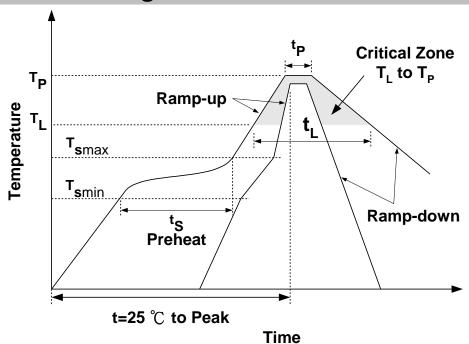
Reliability Test					
Item	Specification	Test Condition			
High Temperature Exposure(Storage)	Inductance change to be within 20% to the initial value.	1000 hrs@ 125°C. Unpowered. Measurement at 24±4 hours after test conclusion.			
Temperature Cycling Biased Humidity	Inductance change to be within 20% to the initial value. Inductance change to be within 20% to the initial value.	1000 cycles (-40°C to +125°C) Measurement at 24±4 hours after test conclusion. 30min maximum dwell time at each temperature extreme 1 min. maximum transition time. 1000 hours 85°C/85%RH. Unpowered. Measurement at 24±4 hours after test conclusion.			
Resistance to Solvents	No apparent damage	Note: It is applicable to marked and/or coated components Add Aqueous wash chemical OKEMCLEAN (A 6% concentrated Oakite cleaner) or equivalent. Do not use banned solvents.			
Mechanical Shock	Inductance change to be within 20% to the initial value.	peak acceleration : 100 g's Duration of pulse : 6 ms Waveform : Half-sine Velocity change : 12.3 ft/sec Direction : X , Y , Z (3axes/3 times)			
Vibration	Inductance change to be within 20% to the initial value.	Frequency and Amplitude: 10-2000 Hz. 5g's for 20 minutes, 12 cycles each of 3 orientations.			
Resistance to Soldering Heat	The chip shall not crack. More than 75% of the terminal electrode shall be covered with solder.	Solder: Sn-3.0Ag-0.5Cu Flux: Rosin After pre-heat for 2~3minutes at 150°C~180°C. Immerse the test sample into a methanol solvent of rosin. Dip the sample into a solder bath at 260±5°C for 10±1sec.			
Solder Ability	More than 95% area of terminal electrode shall be covered with fresh solder	Solder: Sn-3.0Ag-0.5Cu Flux: Rosin After pre-heat for 2~3minutes at 150°C~180°C. Immerse the test sample into a methanol solvent of rosin. Dip the sample into a solder bath at 245±5°C for 3±1sec.			



Item	Specification	Test Condition
Flammability		Burning stops within 10 seconds on a vertical specimen; Drips of particles allowed as long as they are not inflamed.
Bending Test	No apparent damage.	Substrate: PCB(100mm×40mm×1.6mm) Solder: Reflow Speed of Applying Force: 0.5mm / s Deflection: 2mm Hold Duration: 60 s Support Solder Chip Printed circuit board before testing Probe to exert bending force Radius 340 Printed circuit board under test Displacement
Terminal Strength(SMD)	The terminal electrode shall not be broken off nor the ferrite damaged.	Force of 1.8 Kg for 60±1 seconds. radius 0,5 mm DUT wide thickness shear force
Operational Life	Inductance change to be within 20% to the initial value.	1000 hrs. @ 105°C. Measurement at 24±4 hours after test conclusion.



Recommended Soldering Profiles

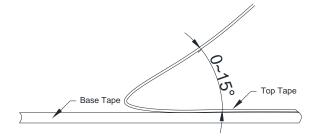


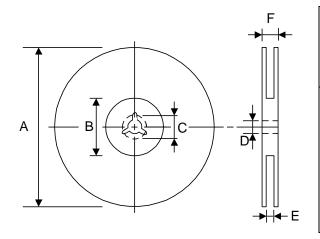
Profile Feature		Sn-Pb	Pb-Free	
	t _s	60~120 seconds	60~180 seconds	
Preheat	T _{smin}	100℃	150 ℃	
	T _{smax}	150℃	200℃	
Average ramp-up rate (T _{smax} to T _P)		3℃/second max.	3°C /second max.	
Time main above	Temperature (T _L)	183℃	217℃	
Time main above	Time (t _L)	60~150 seconds	60~150 seconds	
Peak temperature (T _P)		230 ℃	250~260 °ℂ	
Time within 5°C of actual peak temperature (t _P)		10 seconds	10 seconds	
Ramp-down rate		6℃/sec max.	6°C /sec max.	
Time 25℃ to peak temperature		6 minutes max.	8 minutes max.	



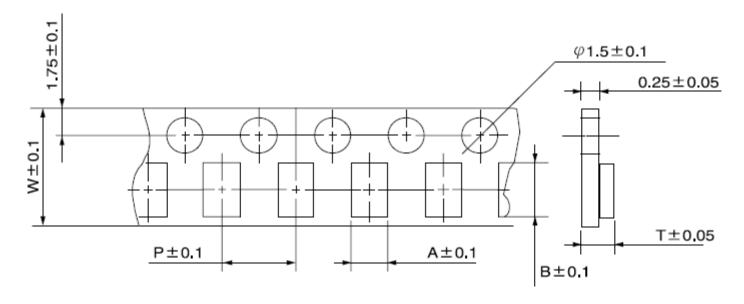
Tap Specification

The force for peeling off cover tape is 10 grams in the arrow direction.





ТҮРЕ	А	В	С	D	E	F
8 mm	178±1	60+0.5	21±0.8	13±0.2	9±0.5	12±0.5



Α	В	W	Р	Т	Chips/Reel
1.5±0.1	2.3±0.1	8.0±0.2	4±0.1	1.3±0.15	4000

Packaging END START No Component No Component 160mm(min) Cover Tape User Direction of Feed

