



Mag Layers Scientific-Technics., Co., Ltd

Material Description

.....
Mag. Layers certify below statement for material description.

Component type:

Low Temperature Cofired Ceramics

LTCC S3 SERIES

Description:

- Comply with Restriction of the Use of Certain Hazardous Substances in Electrical and Electronic Equipment (RoHS).
- Comply with the request for Halogen Free limit.

The limit as below :

Cl : 900 ppm

Br : 900 ppm

Total halogens contained : 1500 ppm

Material:

Name of material	Pb	Cd	Hg	Cr+6	PBBs	PBDEs	Br	Cl	Report NO
Ceramic body	38ppm	N.D	N.D	N.D	N.D	N.D	N.D	N.D	CE/2014/C2467 A
Terminal-Ag	N.D	N.D	N.D	N.D	N.D	N.D	N.D	N.D	F690101/LF-CTS AYAA14-40141
Terminal-Ni	N.D	N.D	N.D	Negative	N.D	N.D	N.D	N.D	CE/2014/B1560
Terminal-Sn	8ppm	N.D	N.D	Negative	N.D	N.D	N.D	N.D	CE/2014/C3272

測試報告

Test Report

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泓聚實業股份有限公司

UNIGUE ENTERPRISE CO., LTD.

新北市中和區中山路二段255號8樓之1

8F-1, NO. 255, SEC. 2, CHUNG SHAN ROAD, CHUNG HO DISTRICT, NEW TAIPEI CITY, TAIWAN, R. O. C.



以下測試樣品係由申請廠商所提供及確認 (The following sample(s) was/were submitted and identified by/on behalf of the applicant as) :

送樣廠商(Sample Submitted By) : 泓聚實業股份有限公司 (UNIGUE ENTERPRISE CO., LTD.)

樣品名稱(Sample Description) : POWDER GLASS (玻璃粉)

樣品型號(Style/Item No.) : BF-008/LS-0500/MNG-2/MLS-22/MLS-26/MLS-88/GA-12/GA-50

收件日期(Sample Receiving Date) : 2014/12/12

測試期間(Testing Period) : 2014/12/12 TO 2014/12/19 AND 2015/01/23 TO 2015/01/30

測試結果(Test Results) : 請見下一頁 (Please refer to next pages).

* 此份報告為加測及合併CE/2014/C2467之報告 *

(This report is added testing and combined with CE/2014/C2467)


Troy Chang, Manager - Tech
Signed for and on behalf of
SGS TAIWAN LTD.
Chemical Laboratory - Taipei

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測試結果(Test Results)

測試部位(PART NAME)No.1 : 整體混測 (MIXED ALL PARTS)

測試項目 (Test Items)	單位 (Unit)	測試方法 (Method)	方法偵測 極限值 (MDL)	結果 (Result)
				No.1
鎘 / Cadmium (Cd)	mg/kg	參考 IEC 62321-5: 2013 方法, 以感應耦合電漿原子發射光譜儀檢測. / With reference to IEC 62321-5: 2013 and performed by ICP-AES.	2	n.d.
鉛 / Lead (Pb)	mg/kg		2	38
汞 / Mercury (Hg)	mg/kg	參考 IEC 62321-4: 2013 方法, 以感應耦合電漿原子發射光譜儀檢測. / With reference to IEC 62321-4: 2013 and performed by ICP-AES.	2	n.d.
六價鉻 / Hexavalent Chromium Cr(VI)	mg/kg	參考 IEC 62321: 2008 方法, 以 UV-VIS 檢測. / With reference to IEC 62321: 2008 and performed by UV-VIS.	2	n.d.
銻 / Antimony (Sb)	mg/kg	參考 US EPA 3052 方法, 以感應耦合電漿原子發射光譜儀檢測. / With reference to US EPA Method 3052. Analysis was performed by ICP-AES.	2	n.d.
鈹 / Beryllium (Be)	mg/kg	參考 US EPA 3052 方法, 以感應耦合電漿原子發射光譜儀檢測. / With reference to US EPA Method 3052. Analysis was performed by ICP-AES.	2	n.d.
六溴環十二烷及所有主要被辨別出的異構物 / Hexabromocyclododecane (HBCDD) and all major diastereoisomers identified (α -HBCDD, β -HBCDD, γ -HBCDD) (CAS No.: 25637-99-4 and 3194-55-6 (134237-51-7, 134237-50-6, 134237-52-8))	mg/kg	參考 IEC 62321: 2008 方法, 以氣相層析/質譜儀檢測. / With reference to IEC 62321: 2008 method. Analysis was performed by GC/MS.	5	n.d.

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測試項目 (Test Items)	單位 (Unit)	測試方法 (Method)	方法偵測 極限值 (MDL)	結果 (Result)
				No.1
鄰苯二甲酸丁苯甲酯 / BBP (Butyl Benzyl phthalate) (CAS No.: 85-68-7)	%	參考EN 14372, 以氣相層析/質譜儀檢測。 / With reference to EN 14372. Analysis was performed by GC/MS.	0.003	n.d.
鄰苯二甲酸二(2-乙基己基)酯 / DEHP (Di- (2-ethylhexyl) phthalate) (CAS No.: 117-81-7)	%	參考EN 14372, 以氣相層析/質譜儀檢測。 / With reference to EN 14372. Analysis was performed by GC/MS.	0.003	n.d.
鄰苯二甲酸二異癸酯 / DIDP (Di-isodecyl phthalate) (CAS No.: 26761-40-0; 68515-49-1)	%	參考EN 14372, 以氣相層析/質譜儀檢測。 / With reference to EN 14372. Analysis was performed by GC/MS.	0.01	n.d.
鄰苯二甲酸二異壬酯 / DINP (Di-isononyl phthalate) (CAS No.: 28553-12-0; 68515-48-0)	%	參考EN 14372, 以氣相層析/質譜儀檢測。 / With reference to EN 14372. Analysis was performed by GC/MS.	0.01	n.d.
鄰苯二甲酸二正辛酯 / DNOP (Di-n-octyl phthalate) (CAS No.: 117-84-0)	%	參考EN 14372, 以氣相層析/質譜儀檢測。 / With reference to EN 14372. Analysis was performed by GC/MS.	0.003	n.d.
鄰苯二甲酸二丁酯 / DBP (Dibutyl phthalate) (CAS No.: 84-74-2)	%	參考EN 14372, 以氣相層析/質譜儀檢測。 / With reference to EN 14372. Analysis was performed by GC/MS.	0.003	n.d.
全氟辛烷磺酸 / Perfluorooctane sulfonates (PFOS-Acid, Metal Salt, Amide)	mg/kg	參考US EPA 3550C: 2007方法, 以液相層析/質譜儀檢測。 / With reference to US EPA 3550C: 2007. Analysis was performed by LC/MS.	10	n.d.
全氟辛酸 / PFOA (CAS No.: 335-67-1)	mg/kg	參考US EPA 3550C: 2007方法, 以液相層析/質譜儀檢測。 / With reference to US EPA 3550C: 2007. Analysis was performed by LC/MS.	10	n.d.

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測試項目 (Test Items)	單位 (Unit)	測試方法 (Method)	方法偵測 極限值 (MDL)	結果 (Result)
				No.1
多溴聯苯總和 / Sum of PBBs	mg/kg	參考 IEC 62321: 2008 方法, 以氣相層析/ 質譜儀檢測. / With reference to IEC 62321: 2008 and performed by GC/MS.	-	n.d.
一溴聯苯 / Monobromobiphenyl	mg/kg		5	n.d.
二溴聯苯 / Dibromobiphenyl	mg/kg		5	n.d.
三溴聯苯 / Tribromobiphenyl	mg/kg		5	n.d.
四溴聯苯 / Tetrabromobiphenyl	mg/kg		5	n.d.
五溴聯苯 / Pentabromobiphenyl	mg/kg		5	n.d.
六溴聯苯 / Hexabromobiphenyl	mg/kg		5	n.d.
七溴聯苯 / Heptabromobiphenyl	mg/kg		5	n.d.
八溴聯苯 / Octabromobiphenyl	mg/kg		5	n.d.
九溴聯苯 / Nonabromobiphenyl	mg/kg		5	n.d.
十溴聯苯 / Decabromobiphenyl	mg/kg		5	n.d.
多溴聯苯醚總和 / Sum of PBDEs	mg/kg		-	n.d.
一溴聯苯醚 / Monobromodiphenyl ether	mg/kg		5	n.d.
二溴聯苯醚 / Dibromodiphenyl ether	mg/kg		5	n.d.
三溴聯苯醚 / Tribromodiphenyl ether	mg/kg		5	n.d.
四溴聯苯醚 / Tetrabromodiphenyl ether	mg/kg		5	n.d.
五溴聯苯醚 / Pentabromodiphenyl ether	mg/kg		5	n.d.
六溴聯苯醚 / Hexabromodiphenyl ether	mg/kg		5	n.d.
七溴聯苯醚 / Heptabromodiphenyl ether	mg/kg		5	n.d.
八溴聯苯醚 / Octabromodiphenyl ether	mg/kg		5	n.d.
九溴聯苯醚 / Nonabromodiphenyl ether	mg/kg		5	n.d.
十溴聯苯醚 / Decabromodiphenyl ether	mg/kg		5	n.d.

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測試項目 (Test Items)	單位 (Unit)	測試方法 (Method)	方法偵測 極限值 (MDL)	結果 (Result)
				No.1
鹵素 / Halogen				
鹵素 (氟) / Halogen-Fluorine (F) (CAS No.: 14762-94-8)	mg/kg	參考BS EN 14582:2007, 以離子層析儀分析. / With reference to BS EN 14582:2007. Analysis was performed by IC.	50	n.d.
鹵素 (氯) / Halogen-Chlorine (Cl) (CAS No.: 22537-15-1)	mg/kg		50	n.d.
鹵素 (溴) / Halogen-Bromine (Br) (CAS No.: 10097-32-2)	mg/kg		50	n.d.
鹵素 (碘) / Halogen-Iodine (I) (CAS No.: 14362-44-8)	mg/kg		50	n.d.

備註(Note) :

1. mg/kg = ppm ; 0.1wt% = 1000ppm
2. n.d. = Not Detected (未檢出)
3. MDL = Method Detection Limit (方法偵測極限值)
4. "-" = Not Regulated (無規格值)
5. 樣品的測試是基於申請人要求混合測試, 報告中的混合測試結果不代表其中個別單一材質的含量. (The samples was/were analyzed on behalf of the applicant as mixing sample in one testing. The above results was/were only given as the informality value.)

PFOS參考資訊(Reference Information) : 持久性有機污染物 POPs - (EU) 757/2010

PFOS濃度在物質或製備中不得超過0.001%(10ppm), 在半成品、成品或零部件中不得超過0.1%(1000ppm), 在紡織品或塗層材料中不得超過1 μ g/m²。

(Outlawing PFOS as substances or preparations in concentrations above 0.001% (10ppm), in semi-finished products or articles or parts at a level above 0.1%(1000ppm), in textiles or other coated materials above 1 μ g/m².)

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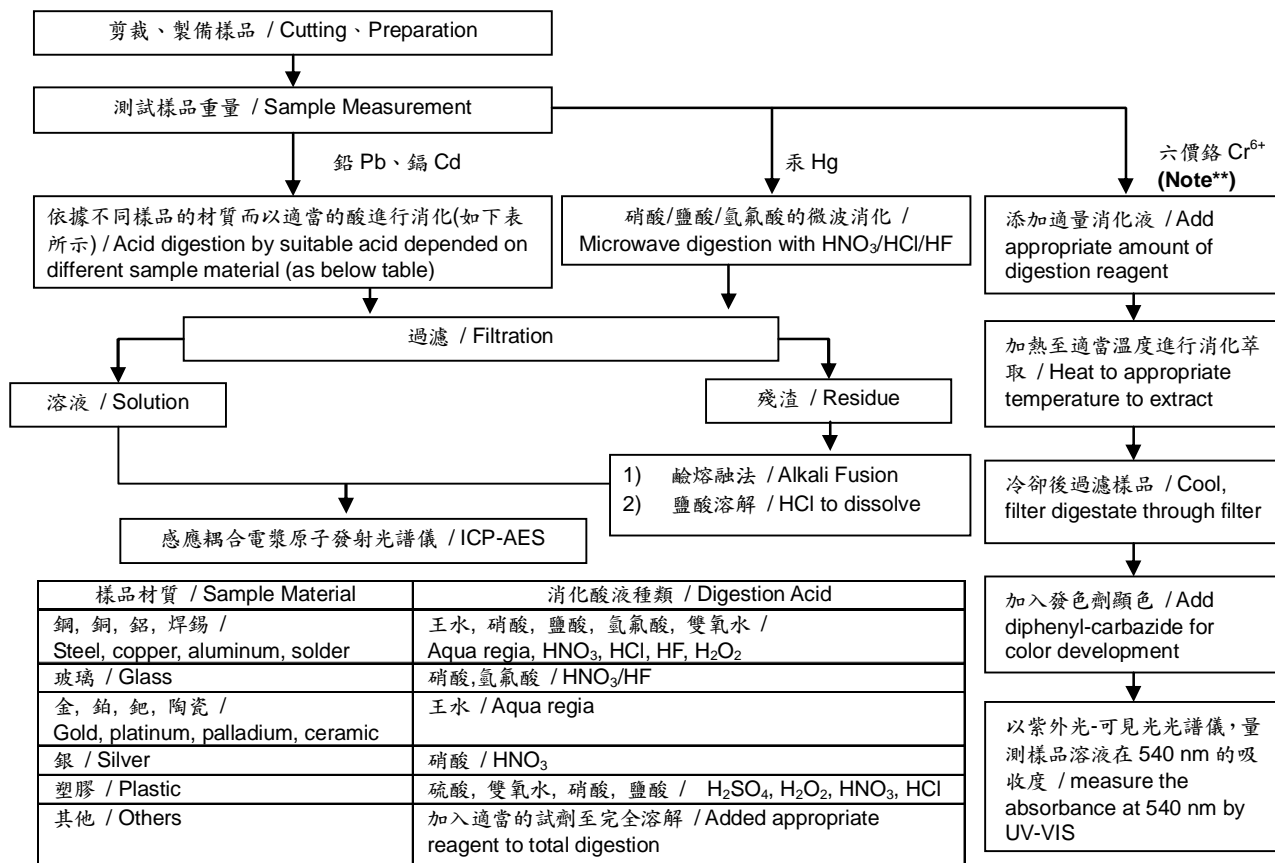
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- 1) 根據以下的流程圖之條件，樣品已完全溶解。(六價鉻測試方法除外) / These samples were dissolved totally by pre-conditioning method according to below flow chart. (Cr⁶⁺ test method excluded)
- 2) 測試人員：楊登偉 / Name of the person who made measurement: Climbgreat Yang
- 3) 測試負責人：張啓興 / Name of the person in charge of measurement: Troy Chang



Note** (For IEC 62321)

- (1) 針對非金屬材料加入鹼性消化液，加熱至 90~95°C 萃取。 / For non-metallic material, add alkaline digestion reagent and heat to 90~95°C.
- (2) 針對金屬材料加入純水，加熱至沸騰萃取。 / For metallic material, add pure water and heat to boiling.

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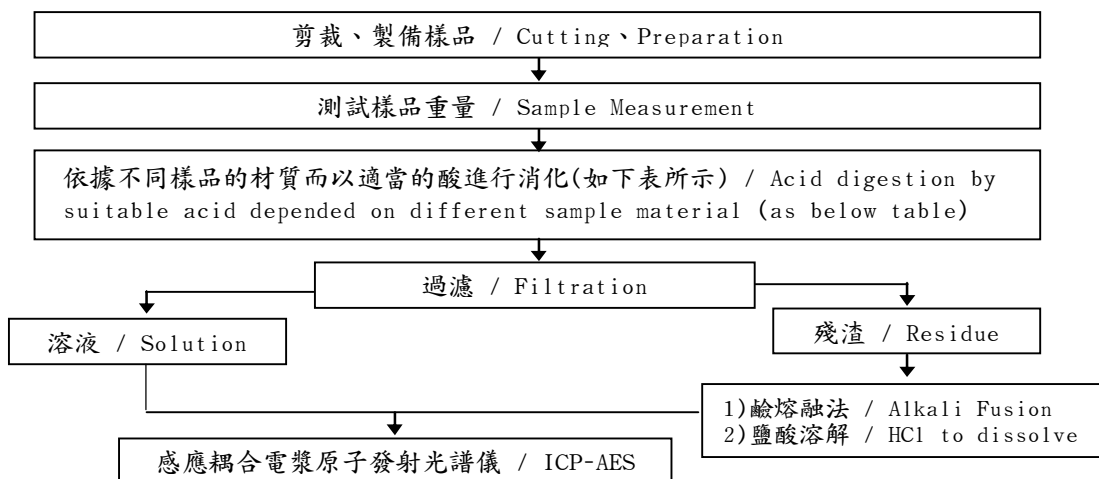
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- 1) 根據以下的流程圖之條件，樣品已完全溶解。 / These samples were dissolved totally by pre-conditioning method according to below flow chart.
- 2) 測試人員：楊登偉 / Name of the person who made measurement: Climbgreat Yang
- 3) 測試負責人：張啓興 / Name of the person in charge of measurement: Troy Chang

元素以 ICP-AES 分析的消化流程圖

(Flow Chart of digestion for the elements analysis performed by ICP-AES)



銅,銅,鋁,焊錫 / Steel, copper, aluminum, solder	王水,硝酸,鹽酸,氫氟酸,雙氧水 / Aqua regia, HNO ₃ , HCl, HF, H ₂ O ₂
玻璃 / Glass	硝酸,氫氟酸 / HNO ₃ /HF
金,鉑,鈀,陶瓷 / Gold, platinum, palladium, ceramic	王水 / Aqua regia
銀 / Silver	硝酸 / HNO ₃
塑膠 / Plastic	硫酸,雙氧水,硝酸,鹽酸 / H ₂ SO ₄ , H ₂ O ₂ , HNO ₃ , HCl
其他 / Others	加入適當的試劑至完全溶解 / Added appropriate reagent to total digestion

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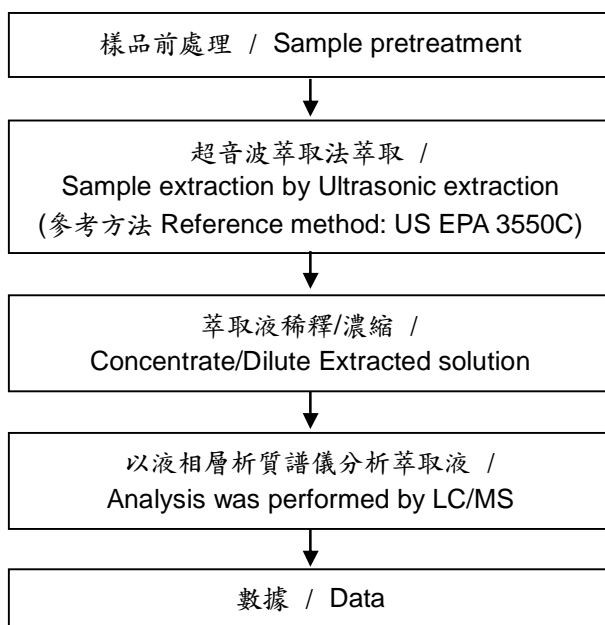
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全氟辛酸/全氟辛烷磺酸分析流程圖 / PFOA/PFOS analytical flow chart

- 測試人員：翁賜彬 / Name of the person who made measurement: Roman Wong
- 測試負責人：張啓興 / Name of the person in charge of measurement: Troy Chang



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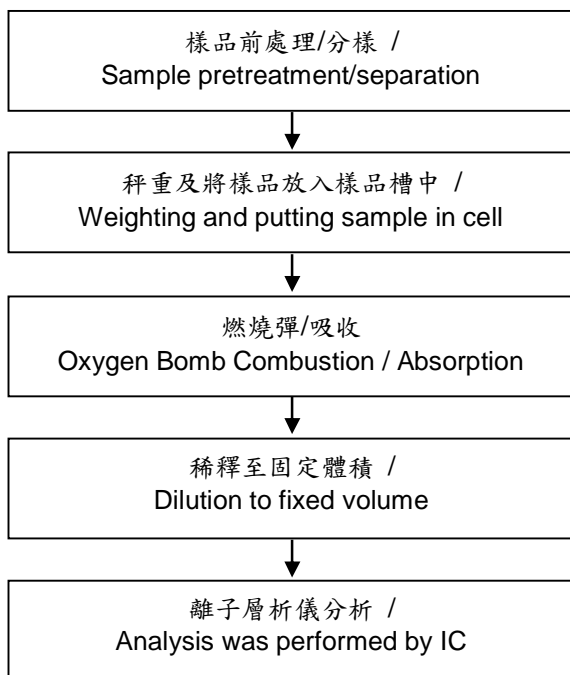
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鹵素分析流程圖 / Analytical flow chart of halogen content

- 測試人員：陳恩臻 / Name of the person who made measurement: Rita Chen
- 測試負責人：張啓興 / Name of the person in charge of measurement: Troy Chang



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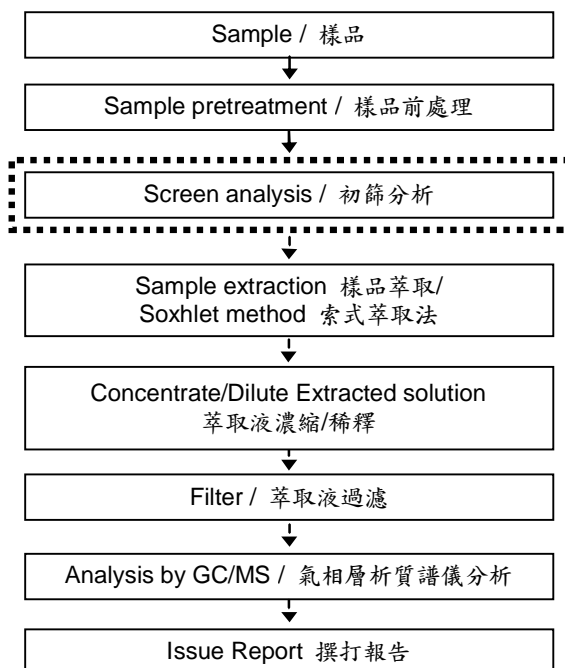
多溴聯苯/多溴聯苯醚分析流程圖 / PBB/PBDE analytical FLOW CHART

- 測試人員：翁賜彬 / Name of the person who made measurement: Roman Wong
- 測試負責人：張啓興 / Name of the person in charge of measurement: Troy Chang

初次測試程序 / First testing process —————>

選擇性篩檢程序 / Optional screen process>

確認程序 / Confirmation process - - ->



測試報告

Test Report

號碼(No.) : CE/2014/C2467A

日期(Date) : 2015/01/30

頁數(Page): 11 of 13

泓聚實業股份有限公司



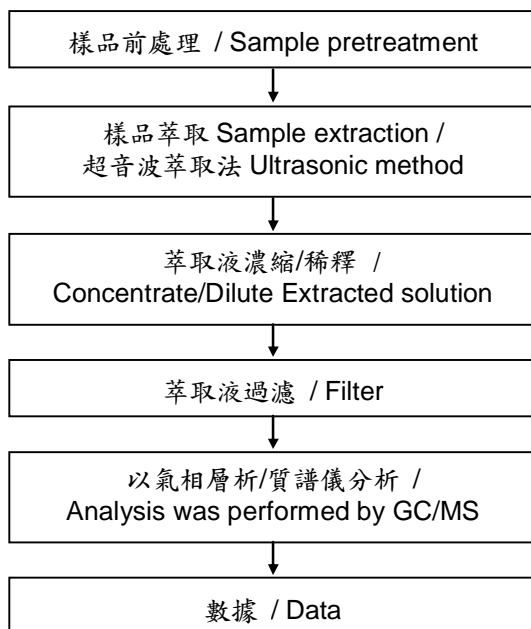
UNIQUE ENTERPRISE CO., LTD.

新北市中和區中山路二段255號8樓之1

8F-1, NO. 255, SEC. 2, CHUNG SHAN ROAD, CHUNG HO DISTRICT, NEW TAIPEI CITY, TAIWAN, R. O. C.

六溴環十二烷分析流程圖 / HBCDD analytical flow chart

- 測試人員：翁賜彬 / Name of the person who made measurement: Roman Wong
- 測試負責人：張啓興 / Name of the person in charge of measurement: Troy Chang



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測試報告

Test Report

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頁數(Page): 12 of 13

泓聚實業股份有限公司

UNIQUE ENTERPRISE CO., LTD.

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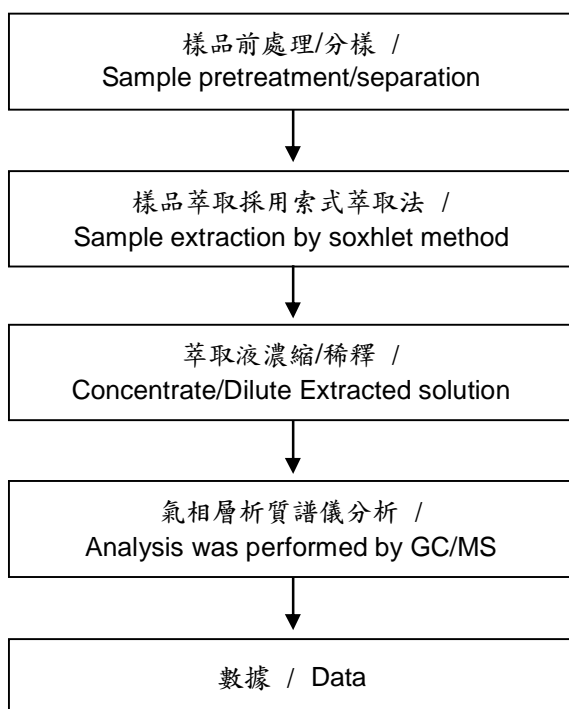
8F-1, NO. 255, SEC. 2, CHUNG SHAN ROAD, CHUNG HO DISTRICT, NEW TAIPEI CITY, TAIWAN, R. O. C.



可塑劑分析流程圖 / Analytical flow chart of phthalate content

- 測試人員：翁賜彬 / Name of the person who made measurement: Roman Wong
- 測試負責人：張啓興 / Name of the person in charge of measurement: Troy Chang

【測試方法/Test method: EN 14372】



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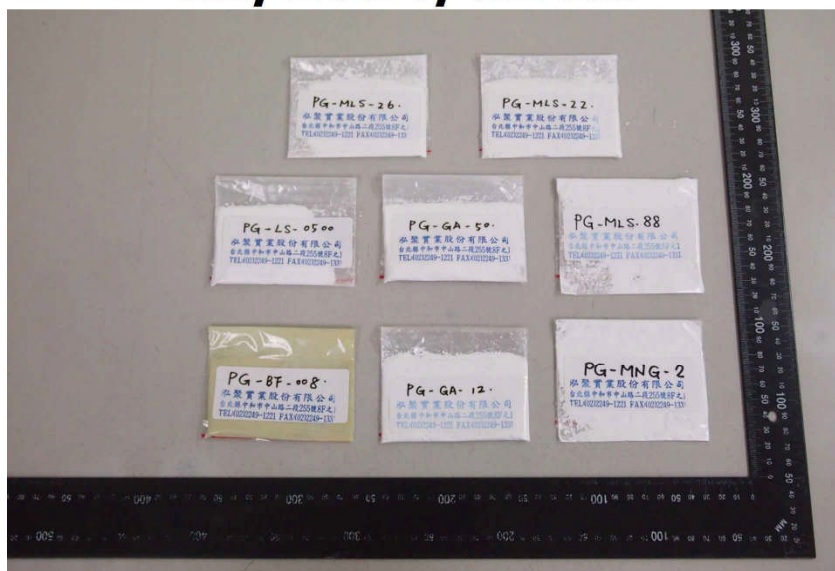
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8F-1, NO. 255, SEC. 2, CHUNG SHAN ROAD, CHUNG HO DISTRICT, NEW TAIPEI CITY, TAIWAN, R. O. C.



* 照片中如有箭頭標示，則表示為實際檢測之樣品/部位。
(The tested sample / part is marked by an arrow if it's shown on the photo.)

CE/2014/C2467



** 報告結尾 (End of Report) **

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Test Report No. F690101/LF-CTSAYAA14-40141

Issued Date : 2014. 08. 25

Page 1 of 6

DAEJOO ELECTRONICS MATERIALS CO., LTD.

148, Seohaean-ro
Siheung-city, Gyeonggi-do
Korea

The following sample(s) was/were submitted and identified by/on behalf of the client as:-

SGS File No. : AYAA14-40141
Product Name : Ag paste
Item No./Part No. : N/A
Client Reference Data : DS-0086IEC(Y140819), DS-9083L-5(Y140619), DS-9083L-5HV(Y140617)
Received Date : 2014. 08. 20
Test Period : 2014. 08. 21 to 2014. 08. 25
Report Comments : By the applicant's request, item No.s/part No.s & client reference information are stated/added on report.
Test Results : For further details, please refer to following page(s)

SGS Korea Co., Ltd.

Jeff Jang / Chemical Lab Mgr

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SGS Korea Co., Ltd.

322, The O valley, 76, LS-ro, Dongan-gu, Anyang-si, Gyeonggi-do, Korea 431-080
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Test Report No. F690101/LF-CTSAYAA14-40141

Issued Date : 2014. 08. 25

Page 2 of 6

Sample No. : AYAA14-40141.001
Sample Description : Ag paste
Item No./Part No. : N/A
Materials : N/A

Heavy Metals

Test Items	Unit	Test Method	MDL	Results
Cadmium (Cd)	mg/kg	With reference to IEC 62321-5:2013 (Determination of Cadmium by ICP-OES)	0.5	N.D.
Lead (Pb)	mg/kg	With reference to IEC 62321-5:2013 (Determination of Lead by ICP-OES)	5	N.D.
Mercury (Hg)	mg/kg	With reference to IEC 62321-4:2013 (Determination of Mercury by ICP-OES)	2	N.D.
Hexavalent Chromium (Cr VI)	mg/kg	With reference to IEC 62321:2008 (Determination of Hexavalent Chromium by spot test/Colorimetric Method using UV-Vis)	1	N.D.

Flame Retardants-PBBs/PBDEs

Test Items	Unit	Test Method	MDL	Results
Monobromobiphenyl	mg/kg	With reference to IEC 62321:2008 (Determination of PBBs and PBDEs by GC-MS)	5	N.D.
Dibromobiphenyl	mg/kg	With reference to IEC 62321:2008 (Determination of PBBs and PBDEs by GC-MS)	5	N.D.
Tribromobiphenyl	mg/kg	With reference to IEC 62321:2008 (Determination of PBBs and PBDEs by GC-MS)	5	N.D.
Tetrabromobiphenyl	mg/kg	With reference to IEC 62321:2008 (Determination of PBBs and PBDEs by GC-MS)	5	N.D.
Pentabromobiphenyl	mg/kg	With reference to IEC 62321:2008 (Determination of PBBs and PBDEs by GC-MS)	5	N.D.
Hexabromobiphenyl	mg/kg	With reference to IEC 62321:2008 (Determination of PBBs and PBDEs by GC-MS)	5	N.D.
Heptabromobiphenyl	mg/kg	With reference to IEC 62321:2008 (Determination of PBBs and PBDEs by GC-MS)	5	N.D.
Octabromobiphenyl	mg/kg	With reference to IEC 62321:2008 (Determination of PBBs and PBDEs by GC-MS)	5	N.D.
Nonabromobiphenyl	mg/kg	With reference to IEC 62321:2008 (Determination of PBBs and PBDEs by GC-MS)	5	N.D.
Decabromobiphenyl	mg/kg	With reference to IEC 62321:2008 (Determination of PBBs and PBDEs by GC-MS)	5	N.D.
Monobromodiphenyl ether	mg/kg	With reference to IEC 62321:2008 (Determination of PBBs and PBDEs by GC-MS)	5	N.D.
Dibromodiphenyl ether	mg/kg	With reference to IEC 62321:2008 (Determination of PBBs and PBDEs by GC-MS)	5	N.D.
Tribromodiphenyl ether	mg/kg	With reference to IEC 62321:2008 (Determination of PBBs and PBDEs by GC-MS)	5	N.D.
Tetrabromodiphenyl ether	mg/kg	With reference to IEC 62321:2008 (Determination of PBBs and PBDEs by GC-MS)	5	N.D.

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Test Report No. F690101/LF-CTSAYAA14-40141

Issued Date : 2014. 08. 25

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Sample No. : AYAA14-40141.001
Sample Description : Ag paste
Item No./Part No. : N/A
Materials : N/A

Flame Retardants-PBBs/PBDEs

Test Items	Unit	Test Method	MDL	Results
Pentabromodiphenyl ether	mg/kg	With reference to IEC 62321:2008 (Determination of PBBs and PBDEs by GC-MS)	5	N.D.
Hexabromodiphenyl ether	mg/kg	With reference to IEC 62321:2008 (Determination of PBBs and PBDEs by GC-MS)	5	N.D.
Heptabromodiphenyl ether	mg/kg	With reference to IEC 62321:2008 (Determination of PBBs and PBDEs by GC-MS)	5	N.D.
Octabromodiphenyl ether	mg/kg	With reference to IEC 62321:2008 (Determination of PBBs and PBDEs by GC-MS)	5	N.D.
Nonabromodiphenyl ether	mg/kg	With reference to IEC 62321:2008 (Determination of PBBs and PBDEs by GC-MS)	5	N.D.
Decabromodiphenyl ether	mg/kg	With reference to IEC 62321:2008 (Determination of PBBs and PBDEs by GC-MS)	5	N.D.

Halogen Content

Test Items	Unit	Test Method	MDL	Results
Bromine(Br)	mg/kg	With reference to EN 14582, IC	30	N.D.
Chlorine(Cl)	mg/kg	With reference to EN 14582, IC	30	N.D.

NOTE: (1) N.D. = Not detected.(<MDL)
(2) mg/kg = ppm
(3) MDL = Method Detection Limit
(4) - = No regulation
(5) Negative = Undetectable / Positive = Detectable
(6) ** = Qualitative analysis (No Unit)
(7) * = Boiling-water-extraction:
Negative = Absence of CrVI coating
Positive = Presence of CrVI coating; the detected concentration in boiling-water-extraction solution is equal or greater than 0.02 mg/kg with 50 cm² sample surface area.

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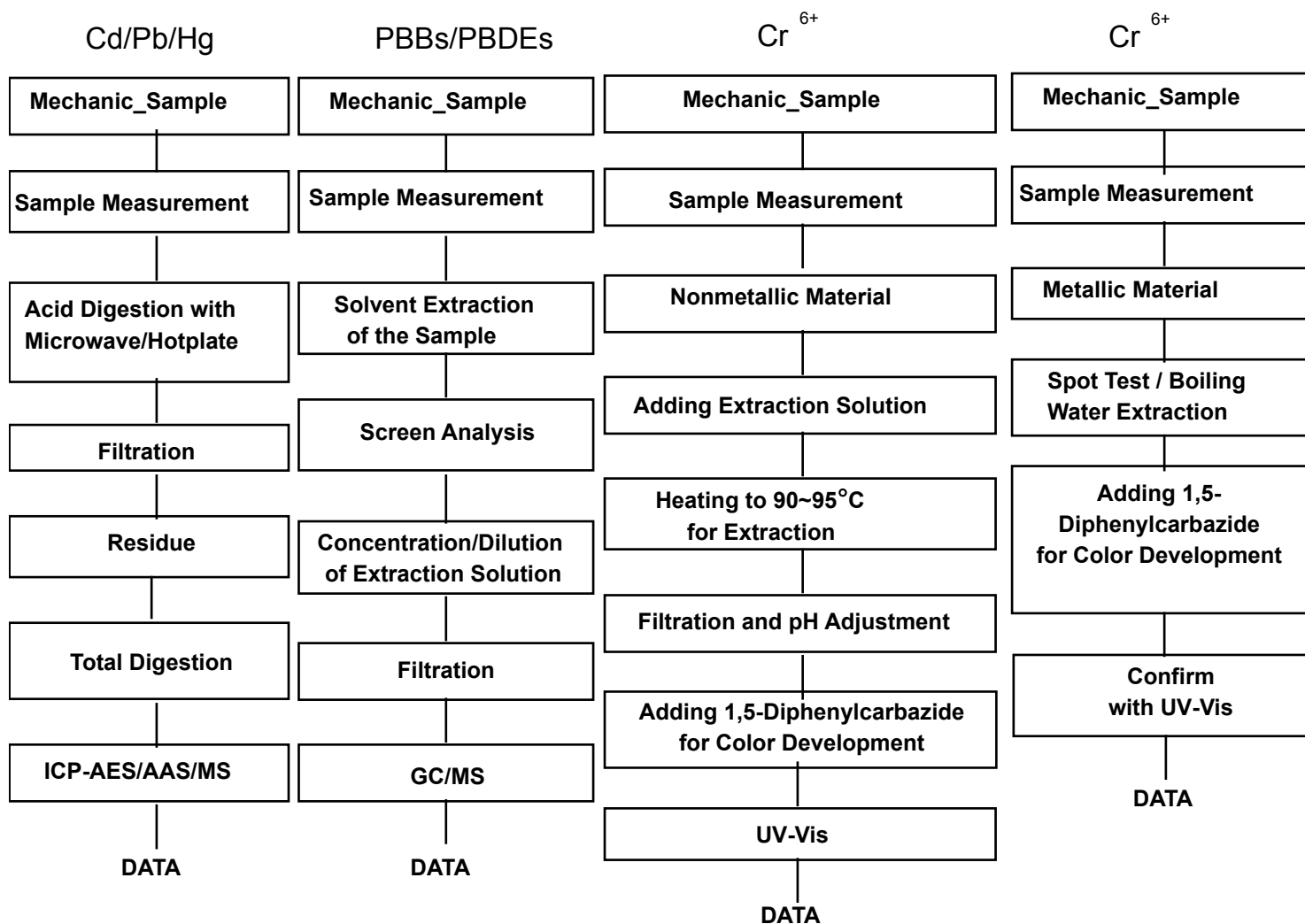
Picture of Sample as Received:



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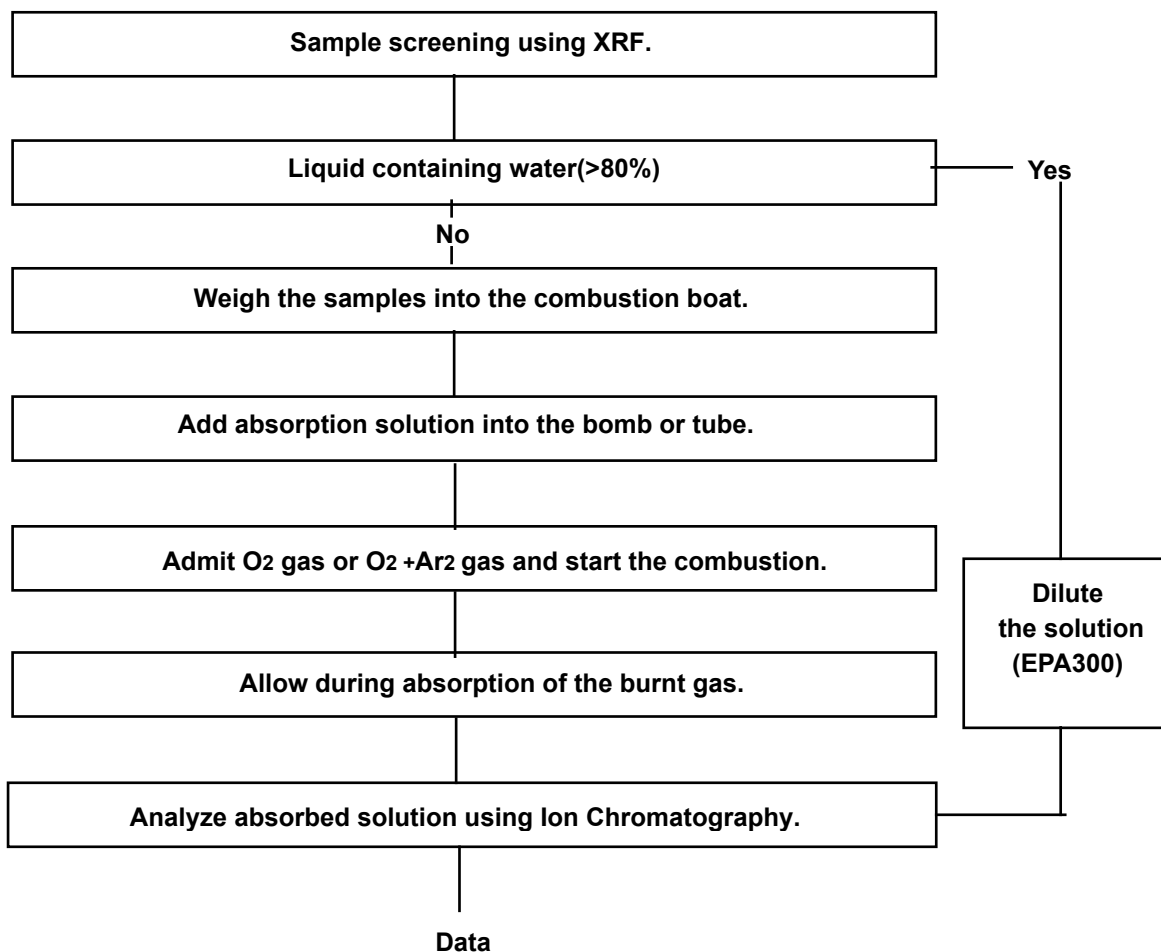
Testing Flow Chart for RoHS:Cd/Pb/Hg/Cr⁶⁺ /PBBs&PBDEs Testing



The samples were dissolved totally by pre-conditioning method according to above flow chart for Cd,Pb,Hg.
Section Chief : Gilsae Yi



Flow Chart for Halogen Test



*** End of Report ***



Test Report

No. : CE/2014/B1560 Date : 2014/11/21 Page : 1 of 13

Vale Canada Limited

200 Bay Street, Royal Bank Plaza, Suite 1600, South Tower, P.O. Box 70, Toronto, Ontario, M5J 2K2, Canada



The following sample(s) was/were submitted and identified by/on behalf of the applicant as :

Sample Submitted By : Vale Canada Limited
Sample Description : VALE Electrolytic Nickel S Rounds
Sample Receiving Date : 2014/11/12
Testing Period : 2014/11/12 TO 2014/11/21

Test Result(s) : Please refer to next page(s).

Conclusion : Based on the performed tests on submitted samples, the test results of Cadmium, Lead, Mercury, Hexavalent Chromium Cr(VI), PBBs and PBDEs comply with the limits as set by RoHS Directive 2011/65/EU Annex II; recasting 2002/95/EC.



Troy Chang, Manager - Tech
Signed for and on behalf of
SGS TAIWAN LTD.
Chemical Laboratory - Taipei

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Test Report

No. : CE/2014/B1560 Date : 2014/11/21 Page : 2 of 13

Vale Canada Limited

200 Bay Street, Royal Bank Plaza, Suite 1600, South Tower, P.O. Box 70, Toronto, Ontario, M5J 2K2, Canada



Test Result(s)

PART NAME No.1 : SILVER COLORED METAL

Test Item(s)	Unit	Method	MDL	Result	Limit
				No.1	
Cadmium (Cd)	mg/kg	With reference to IEC 62321-5: 2013 and performed by ICP-AES.	2	n.d.	100
Lead (Pb)	mg/kg	With reference to IEC 62321-5: 2013 and performed by ICP-AES.	2	n.d.	1000
Mercury (Hg)	mg/kg	With reference to IEC 62321-4: 2013 and performed by ICP-AES.	2	n.d.	1000
Hexavalent Chromium Cr(VI)	**	With reference to IEC 62321: 2008 and performed by Boiling water extraction (UV-VIS) Method.#	#	Negative	#
Antimony (Sb)	mg/kg	With reference to US EPA Method 3050B. Analysis was performed by ICP-AES.	2	n.d.	-
Perfluorooctane sulfonates (PFOS-Acid, Metal Salt, Amide)	mg/kg	With reference to US EPA 3550C: 2007. Analysis was performed by LC/MS.	10	n.d.	-
PFOA (CAS No.: 335-67-1)	mg/kg	With reference to US EPA 3550C: 2007. Analysis was performed by LC/MS.	10	n.d.	-
PVC	**	Analysis was performed by FTIR and FLAME Test.	-	Negative	-
Hexabromocyclododecane (HBCDD) and all major diastereoisomers identified (α -HBCDD, β -HBCDD, γ -HBCDD) (CAS No.: 25637-99-4 and 3194-55-6 (134237-51-7, 134237-50-6, 134237-52-8))	mg/kg	With reference to IEC 62321: 2008 method. Analysis was performed by GC/MS.	5	n.d.	-
BBP (Butyl Benzyl phthalate) (CAS No.: 85-68-7)	%	With reference to EN 14372. Analysis was performed by GC/MS.	0.003	n.d.	-
DEHP (Di- (2-ethylhexyl) phthalate) (CAS No.: 117-81-7)	%	With reference to EN 14372. Analysis was performed by GC/MS.	0.003	n.d.	-
DIDP (Di-isodecyl phthalate) (CAS No.: 26761-40-0; 68515-49-1)	%	With reference to EN 14372. Analysis was performed by GC/MS.	0.01	n.d.	-

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Test Report

No. : CE/2014/B1560 Date : 2014/11/21 Page : 3 of 13

Vale Canada Limited

200 Bay Street, Royal Bank Plaza, Suite 1600, South Tower, P.O. Box 70, Toronto, Ontario, M5J 2K2, Canada



Test Item(s)	Unit	Method	MDL	Result	Limit
				No.1	
DINP (Di-isononyl phthalate) (CAS No.: 28553-12-0; 68515-48-0)	%	With reference to EN 14372. Analysis was performed by GC/MS.	0.01	n.d.	-
DNOP (Di-n-octyl phthalate) (CAS No.: 117-84-0)	%	With reference to EN 14372. Analysis was performed by GC/MS.	0.003	n.d.	-
DBP (Dibutyl phthalate) (CAS No.: 84-74-2)	%	With reference to EN 14372. Analysis was performed by GC/MS.	0.003	n.d.	-
Sum of PBBs	mg/kg	With reference to IEC 62321: 2008 and performed by GC/MS.	-	n.d.	1000
Monobromobiphenyl	mg/kg		5	n.d.	-
Dibromobiphenyl	mg/kg		5	n.d.	-
Tribromobiphenyl	mg/kg		5	n.d.	-
Tetrabromobiphenyl	mg/kg		5	n.d.	-
Pentabromobiphenyl	mg/kg		5	n.d.	-
Hexabromobiphenyl	mg/kg		5	n.d.	-
Heptabromobiphenyl	mg/kg		5	n.d.	-
Octabromobiphenyl	mg/kg		5	n.d.	-
Nonabromobiphenyl	mg/kg		5	n.d.	-
Decabromobiphenyl	mg/kg		5	n.d.	-
Sum of PBDEs	mg/kg		-	n.d.	1000
Monobromodiphenyl ether	mg/kg		5	n.d.	-
Dibromodiphenyl ether	mg/kg		5	n.d.	-
Tribromodiphenyl ether	mg/kg		5	n.d.	-
Tetrabromodiphenyl ether	mg/kg		5	n.d.	-
Pentabromodiphenyl ether	mg/kg		5	n.d.	-
Hexabromodiphenyl ether	mg/kg		5	n.d.	-
Heptabromodiphenyl ether	mg/kg		5	n.d.	-
Octabromodiphenyl ether	mg/kg		5	n.d.	-
Nonabromodiphenyl ether	mg/kg		5	n.d.	-
Decabromodiphenyl ether	mg/kg		5	n.d.	-

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Test Report

No. : CE/2014/B1560 Date : 2014/11/21 Page : 4 of 13

Vale Canada Limited

200 Bay Street, Royal Bank Plaza, Suite 1600, South Tower, P.O. Box 70, Toronto, Ontario, M5J 2K2, Canada



Test Item(s)	Unit	Method	MDL	Result	Limit
				No.1	
Halogen					
Halogen-Fluorine (F) (CAS No.: 14762-94-8)	mg/kg	With reference to BS EN 14582:2007. Analysis was performed by IC.	50	n.d.	-
Halogen-Chlorine (Cl) (CAS No.: 22537-15-1)	mg/kg		50	n.d.	-
Halogen-Bromine (Br) (CAS No.: 10097-32-2)	mg/kg		50	n.d.	-
Halogen-Iodine (I) (CAS No.: 14362-44-8)	mg/kg		50	n.d.	-

Note :

1. mg/kg = ppm ; 0.1wt% = 1000ppm
2. n.d. = Not Detected
3. MDL = Method Detection Limit
4. " - " = Not Regulated
5. ** = Qualitative analysis (No Unit)
6. Negative = Undetectable / Positive = Detectable
7. # = a. Positive means the presence of CrVI on the tested areas
b. Negative means the absence of CrVI on the tested areas

The detected concentration in boiling-water-extraction solution is equal or greater than 0.02 mg/kg with 50 cm² tested areas.

PFOS Reference Information : POPs - (EU) 757/2010

Outlawing PFOS as substances or preparations in concentrations above 0.001% (10ppm), in semi-finished products or articles or parts at a level above 0.1%(1000ppm), in textiles or other coated materials above 1µg/m².

Test Report

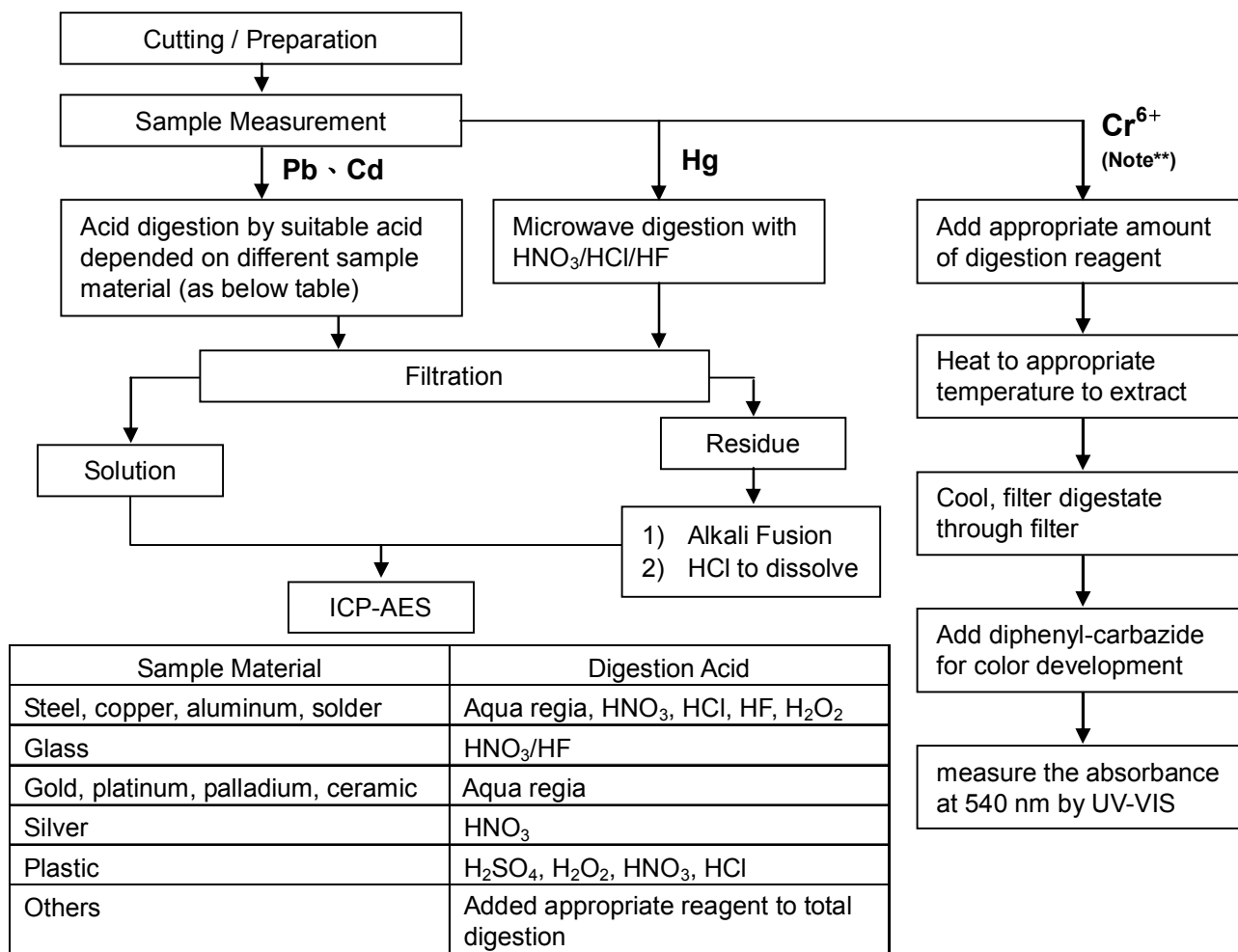
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Vale Canada Limited

200 Bay Street, Royal Bank Plaza, Suite 1600, South Tower, P.O. Box 70, Toronto, Ontario, M5J 2K2, Canada



- 1) These samples were dissolved totally by pre-conditioning method according to below flow chart.
(Cr⁶⁺ test method excluded)
- 2) Name of the person who made measurement: Climbgreat Yang
- 3) Name of the person in charge of measurement: Troy Chang



Note** (For IEC 62321)

- (1) For non-metallic material, add alkaline digestion reagent and heat to 90~95 °C.
- (2) For metallic material, add pure water and heat to boiling.

Test Report

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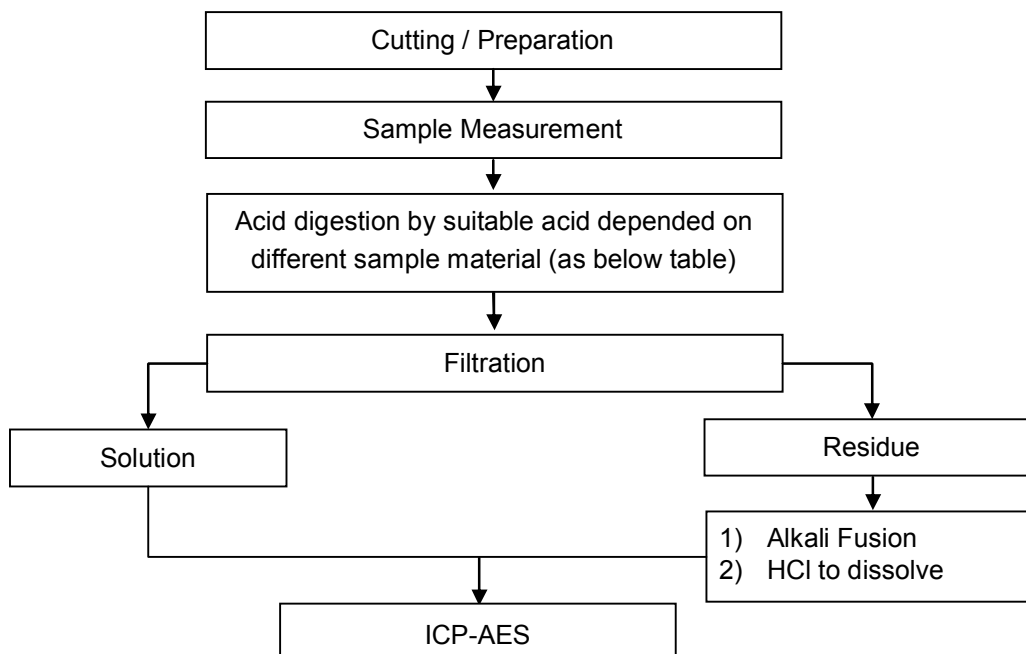
Vale Canada Limited

200 Bay Street, Royal Bank Plaza, Suite 1600, South Tower, P.O. Box 70, Toronto, Ontario, M5J 2K2, Canada



- 1) These samples were dissolved totally by pre-conditioning method according to below flow chart.
- 2) Name of the person who made measurement: Climbgreat Yang
- 3) Name of the person in charge of measurement: Troy Chang

Flow Chart of digestion for the elements analysis performed by ICP-AES



Steel, copper, aluminum, solder	Aqua regia, HNO ₃ , HCl, HF, H ₂ O ₂
Glass	HNO ₃ /HF
Gold, platinum, palladium, ceramic	Aqua regia
Silver	HNO ₃
Plastic	H ₂ SO ₄ , H ₂ O ₂ , HNO ₃ , HCl
Others	Added appropriate reagent to total digestion

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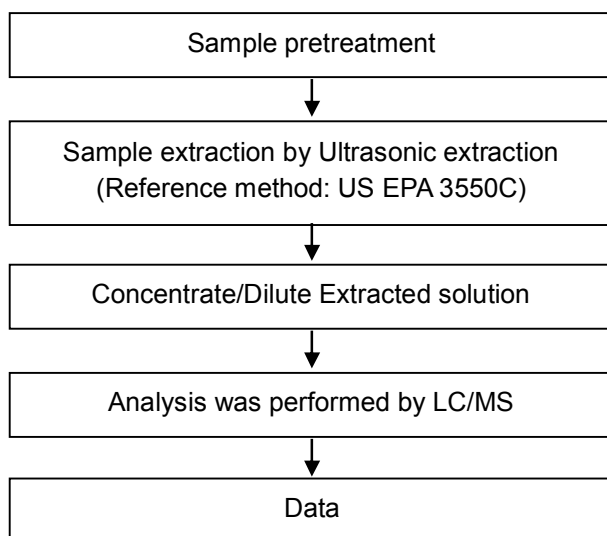
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PFOA/PFOS analytical flow chart of Ultrasonic extraction (LC/MS) procedure

- Name of the person who made measurement: Roman Wong
- Name of the person in charge of measurement: Troy Chang



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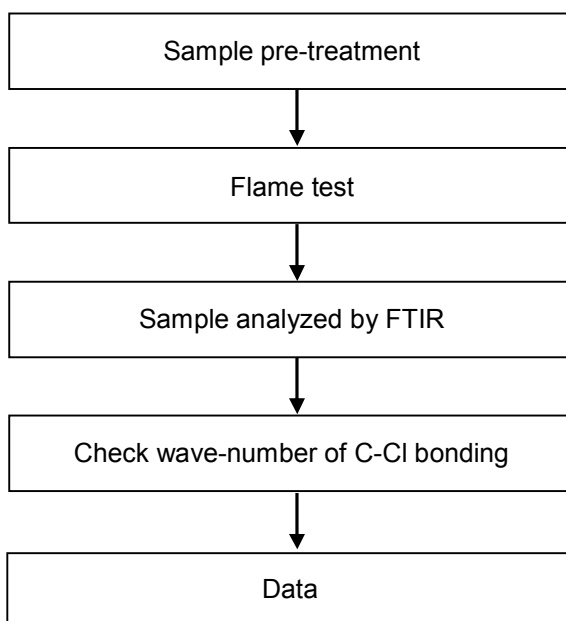
Vale Canada Limited

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Analysis flow chart for determination of PVC in material

- Name of the person who made measurement: Roy Lin
- Name of the person in charge of measurement: Troy Chang



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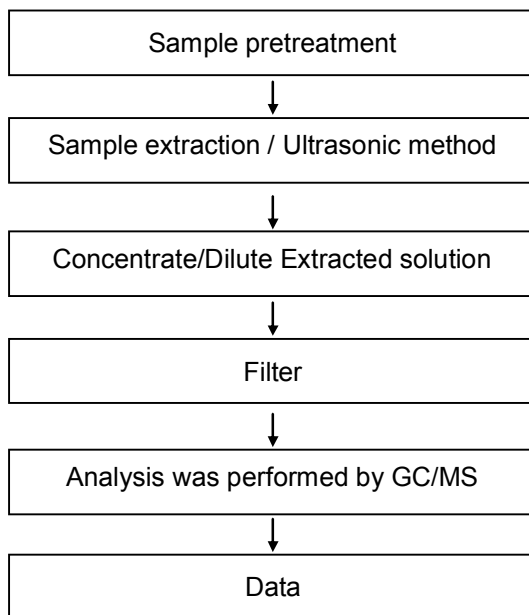
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HBCDD analytical flow chart

- Name of the person who made measurement: Roman Wong
- Name of the person in charge of measurement: Troy Chang



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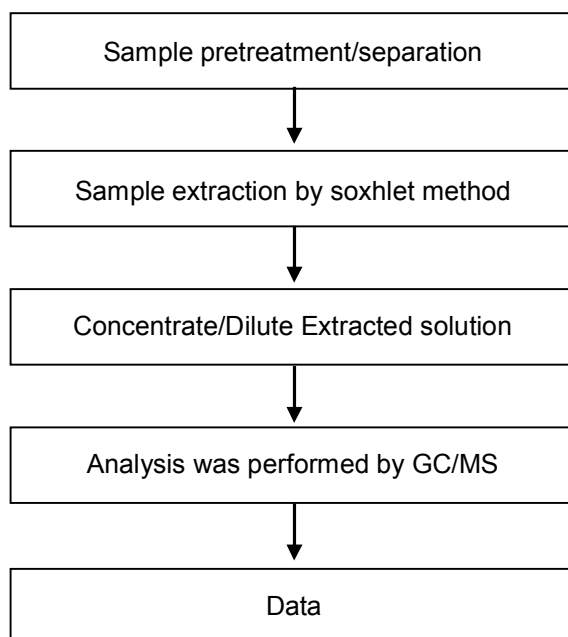
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Analytical flow chart of phthalate content

- Name of the person who made measurement: Roman Wong
- Name of the person in charge of measurement: Troy Chang



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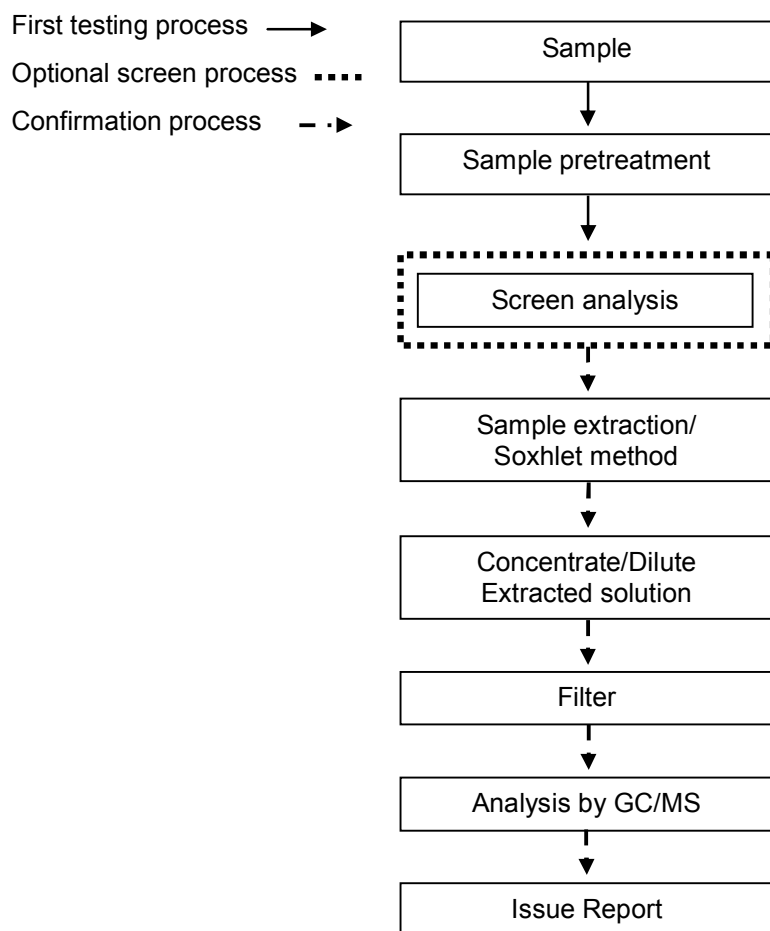
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PBB/PBDE analytical FLOW CHART

- Name of the person who made measurement: Roman Wong
- Name of the person in charge of measurement: Troy Chang



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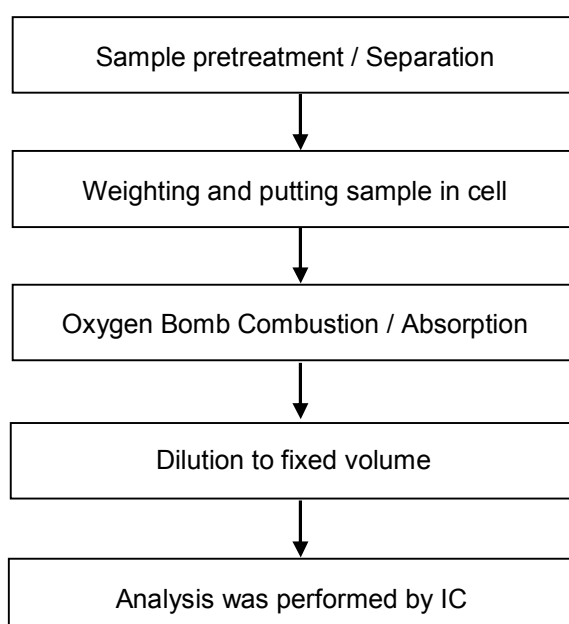
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Analytical flow chart of halogen content

- Name of the person who made measurement: Rita Chen
- Name of the person in charge of measurement: Troy Chang



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* The tested sample / part is marked by an arrow if it's shown on the photo. *

CE/2014/B1560



** End of Report **

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測試報告 Test Report

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日期(Date) : 2014/12/24

頁數(Page) : 1 of 8

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R-BRIGHT TECHNOLOGY CO., LTD.

桃園縣龜山鄉永安街52號3樓

3F, NO. 52, YONG-AN ST., GUEISHAN SHIANG, TAOYUAN COUNTY 333, TAIWAN (R. O. C.)



以下測試樣品係由申請廠商所提供及確認 (The following sample(s) was/were submitted and identified by/on behalf of the applicant as) :

送樣廠商(Sample Submitted By) : 研澤科技股份有限公司 (R-BRIGHT TECHNOLOGY CO., LTD.)

樣品名稱(Sample Description) : PURE TIN ANODE BALL (純錫陽極半球)

收件日期(Sample Receiving Date) : 2014/12/17

測試期間(Testing Period) : 2014/12/17 TO 2014/12/24

=====
測試需求(Test Requested) : (1) 依據客戶要求, 參考RoHS 2011/65/EU Annex II 指令進行鎘, 鉛, 汞, 六價鉻, 多溴聯苯, 多溴聯苯醚測試. (As specified by client, with reference to RoHS Directive 2011/65/EU Annex II to determine Cadmium, Lead, Mercury, Cr(VI), PBBs, PBDEs contents in the submitted sample.)
(2) 依據客戶指定, 進行鹵素-氟、氯、溴、碘測試. (As specified by client, to test Halogen-Fluorine, Chlorine, Bromine, Iodine contents in the submitted sample.)

測試方法(Test Method) : 請見下一頁 (Please refer to next pages).

測試結果(Test Results) : 請見下一頁 (Please refer to next pages).

結論(Conclusion) : (1) 根據客戶所提供的樣品, 其鎘, 鉛, 汞, 六價鉻, 多溴聯苯, 多溴聯苯醚的測試結果符合RoHS指令2002/95/EC的更新指令2011/65/EU之要求 (Based on the performed tests on submitted samples, the test results of Cadmium, Lead, Mercury, Cr(VI), PBBs, PBDEs comply with the limits as set by RoHS Directive 2011/65/EU Annex II; recasting 2002/95/EC.)

Edison Chang / Sr. Supervisor
Signed for and on behalf of
SGS TAIWAN LTD.
Chemical Laboratory - Taipei

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測試結果(Test Results)

測試部位(PART NAME) No.1 : 銀色金屬 (SILVER COLORED METAL)

測試項目 (Test Items)	單位 (Unit)	測試方法 (Method)	方法偵測 極限值 (MDL)	結果 (Result)	法規 限值 (Limit)
				No.1	
鎘 / Cadmium (Cd)	mg/kg	參考IEC 62321-5: 2013方法, 以感應耦合電漿原子發射光譜儀檢測. / With reference to IEC 62321-5: 2013 and performed by ICP-AES.	2	n.d.	100
鉛 / Lead (Pb)	mg/kg	參考IEC 62321-5: 2013方法, 以感應耦合電漿原子發射光譜儀檢測. / With reference to IEC 62321-5: 2013 and performed by ICP-AES.	2	8	1000
汞 / Mercury (Hg)	mg/kg	參考IEC 62321-4: 2013方法, 以感應耦合電漿原子發射光譜儀檢測. / With reference to IEC 62321-4: 2013 and performed by ICP-AES.	2	n.d.	1000
六價鉻 / Hexavalent Chromium Cr(VI)	**	參考IEC 62321: 2008方法, 以沸水萃取法檢測. / With reference to IEC 62321: 2008 and performed by Boiling water extraction Method.#	#	Negative	#
鹵素 / Halogen					
鹵素 (氟) / Halogen-Fluorine (F) (CAS No.: 14762-94-8)	mg/kg	參考BS EN 14582:2007, 以離子層析儀分析. / With reference to BS EN 14582:2007. Analysis was performed by IC.	50	n.d.	-
鹵素 (氯) / Halogen-Chlorine (Cl) (CAS No.: 22537-15-1)			50	n.d.	-
鹵素 (溴) / Halogen-Bromine (Br) (CAS No.: 10097-32-2)			50	n.d.	-
鹵素 (碘) / Halogen-Iodine (I) (CAS No.: 14362-44-8)			50	n.d.	-

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測試項目 (Test Items)	單位 (Unit)	測試方法 (Method)	方法偵測 極限值 (MDL)	結果 (Result)	法規 限值 (Limit)
				No.1	
多溴聯苯總和 / Sum of PBBs	mg/kg	參考IEC 62321: 2008方法，以氣相層析/質譜儀檢測。 / With reference to IEC 62321: 2008 and performed by GC/MS.	-	n.d.	1000
一溴聯苯 / Monobromobiphenyl			5	n.d.	-
二溴聯苯 / Dibromobiphenyl			5	n.d.	-
三溴聯苯 / Tribromobiphenyl			5	n.d.	-
四溴聯苯 / Tetrabromobiphenyl			5	n.d.	-
五溴聯苯 / Pentabromobiphenyl			5	n.d.	-
六溴聯苯 / Hexabromobiphenyl			5	n.d.	-
七溴聯苯 / Heptabromobiphenyl			5	n.d.	-
八溴聯苯 / Octabromobiphenyl			5	n.d.	-
九溴聯苯 / Nonabromobiphenyl			5	n.d.	-
十溴聯苯 / Decabromobiphenyl			5	n.d.	-
多溴聯苯醚總和 / Sum of PBDEs			-	n.d.	1000
一溴聯苯醚 / Monobromodiphenyl ether			5	n.d.	-
二溴聯苯醚 / Dibromodiphenyl ether			5	n.d.	-
三溴聯苯醚 / Tribromodiphenyl ether			5	n.d.	-
四溴聯苯醚 / Tetrabromodiphenyl ether			5	n.d.	-
五溴聯苯醚 / Pentabromodiphenyl ether			5	n.d.	-
六溴聯苯醚 / Hexabromodiphenyl ether			5	n.d.	-
七溴聯苯醚 / Heptabromodiphenyl ether			5	n.d.	-
八溴聯苯醚 / Octabromodiphenyl ether			5	n.d.	-
九溴聯苯醚 / Nonabromodiphenyl ether	5	n.d.	-		
十溴聯苯醚 / Decabromodiphenyl ether	5	n.d.	-		

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備註(Note) :

1. mg/kg = ppm ; 0.1wt% = 1000ppm
2. n.d. = Not Detected (未檢出)
3. MDL = Method Detection Limit (方法偵測極限值)
4. "-" = Not Regulated (無規格值)
5. ** = Qualitative analysis (No Unit) 定性分析(無單位)
6. # =
 - a. Positive means the presence of CrVI on the tested areas
(Positive表示測試區域偵測到六價鉻)
 - b. Negative means the absence of CrVI on the tested areas
(Negative表示測試區域未偵測到六價鉻)

The detected concentration in boiling-water-extraction solution is equal or greater than 0.02 mg/kg with 50 cm² tested areas. / 該溶液濃度 \geq 0.02 mg/kg with 50 cm² (tested areas)

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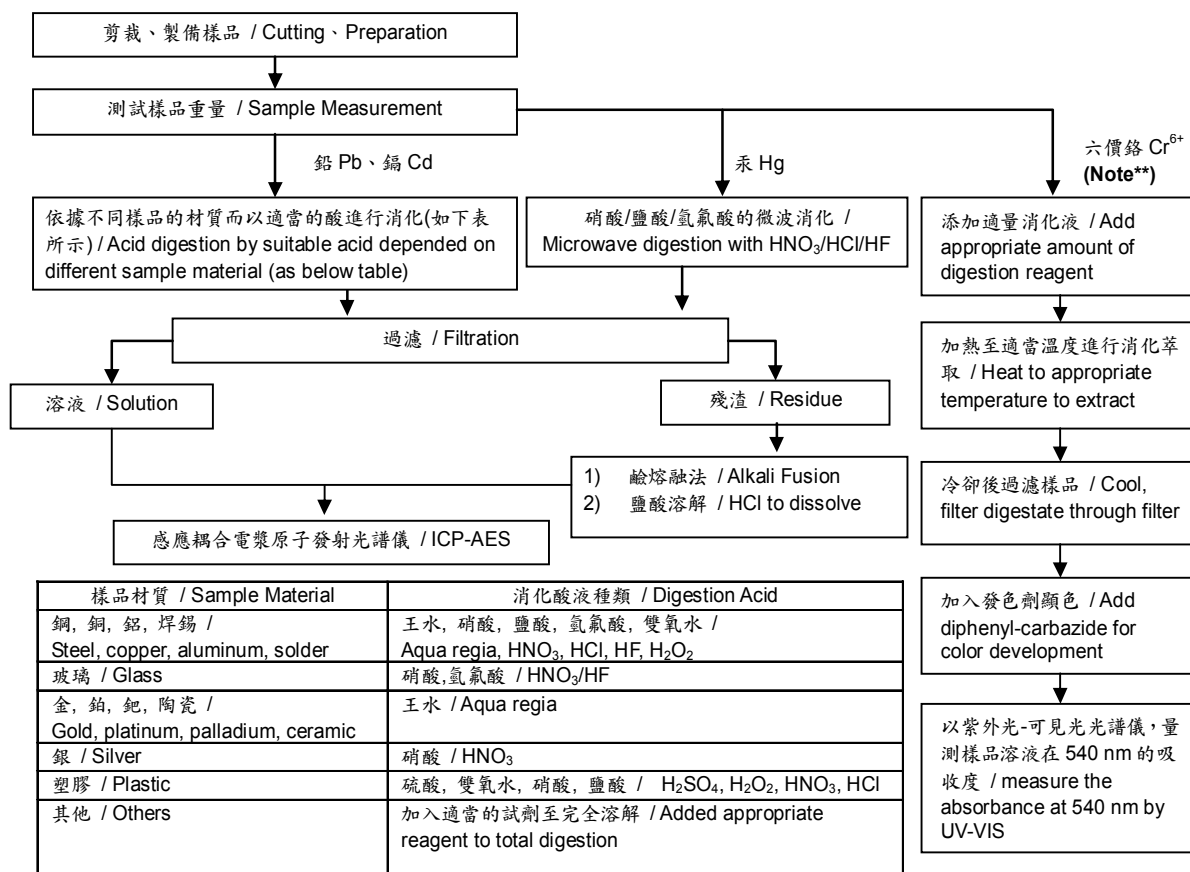
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- 1) 根據以下的流程圖之條件，樣品已完全溶解。(六價鉻測試方法除外) / These samples were dissolved totally by pre-conditioning method according to below flow chart. (Cr⁶⁺ test method excluded)
- 2) 測試人員：楊登偉 / Name of the person who made measurement: Climbgreat Yang
- 3) 測試負責人：張啓興 / Name of the person in charge of measurement: Troy Chang



Note:** (1) 針對非金屬材料加入鹼性消化液，加熱至 90~95°C 萃取。 / For non-metallic material, add alkaline digestion reagent and heat to 90~95°C.
(2) 針對金屬材料加入純水，加熱至沸騰萃取。 / For metallic material, add pure water and heat to boiling.

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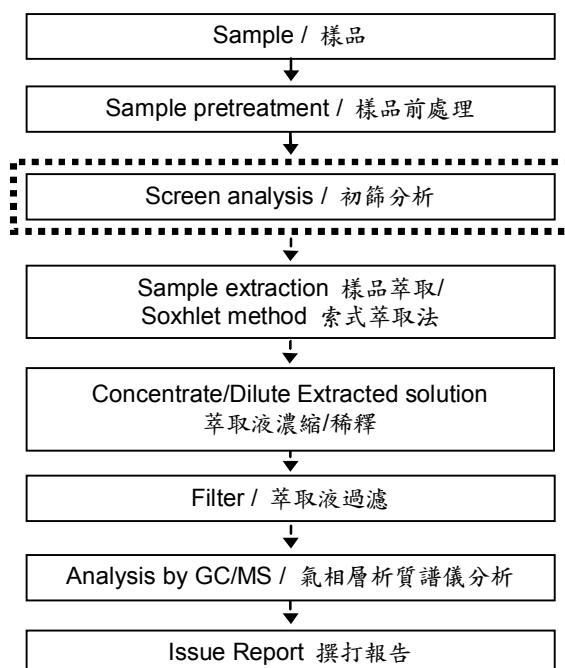
多溴聯苯/多溴聯苯醚分析流程圖 / PBB/PBDE analytical FLOW CHART

- 測試人員：翁賜彬 / Name of the person who made measurement: Roman Wong
- 測試負責人：張啓興 / Name of the person in charge of measurement: Troy Chang

初次測試程序 / First testing process —————→

選擇性篩檢程序 / Optional screen process→

確認程序 / Confirmation process - - - ->



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測試報告 Test Report

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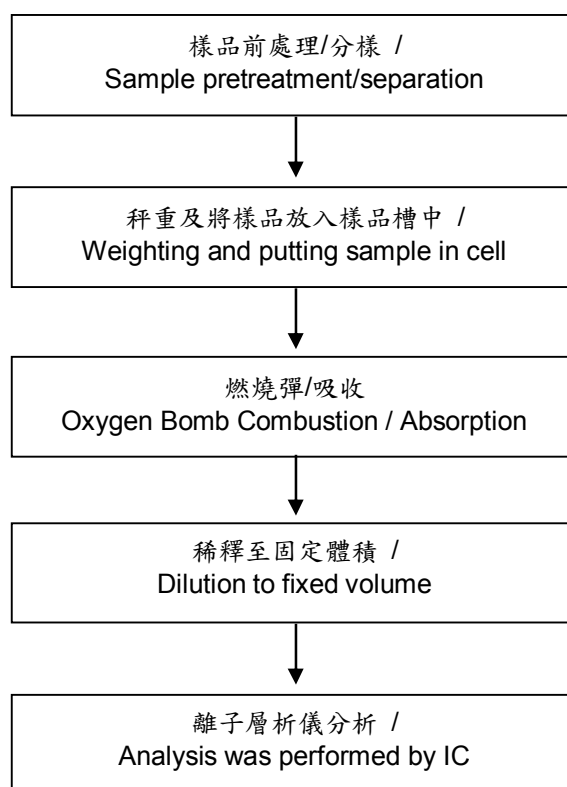
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鹵素分析流程圖 / Analytical flow chart of halogen content

- 測試人員：陳恩臻 / Name of the person who made measurement: Rita Chen
- 測試負責人：張啓興 / Name of the person in charge of measurement: Troy Chang



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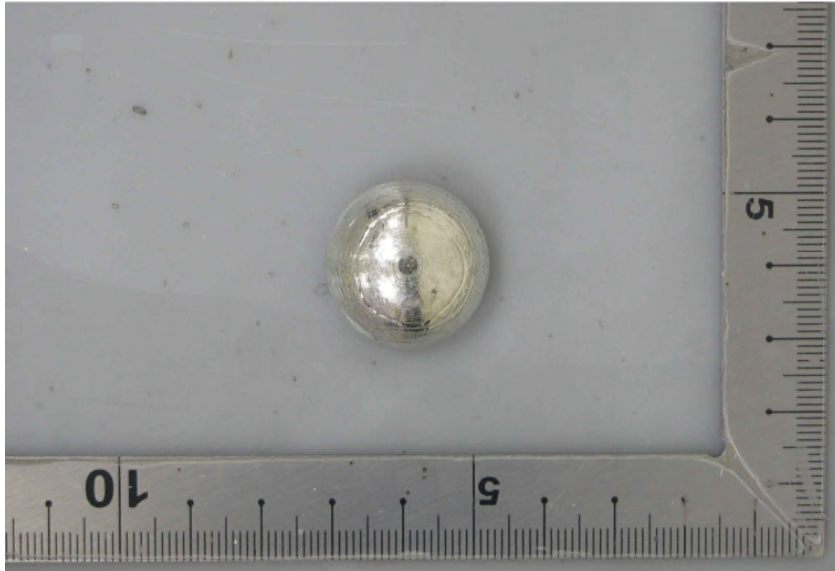
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* 照片中如有箭頭標示，則表示為實際檢測之樣品/部位。 *
(The tested sample / part is marked by an arrow if it's shown on the photo.)

CE/2014/C3272



** 報告結尾(End of Report) **

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